

 **Bisley**
WORKWEAR

VOLUME 8



THE HISTORY OF BISLEY
WHERE IT ALL BEGAN



Bisley has a heritage of more than 60 years and has long been regarded as one of Australia's most trustworthy, solid and honest brands. The company began trading around 1950 when founders Emery Rusti and Alex Menczel commenced dabbling in the garment business. John Woods was the first General Manager and only joined after his pig farming enterprise was wiped out with swine fever. Woods employed Keith Stewart, a leading city agent for men's shirts, and he developed the business to the point where a brand name was required.

One of the popular sayings of the era was 'just the shot' and was used when referring to something that was 'just right' or 'perfect for the occasion'. At that time, because so many men had continued recreational shooting after the war, the world rifle championship was a huge event. It was held annually in England in the town of Bisley, the name was adopted and the tagline 'Bisley - just the shot' was used in early promotional activity. Today the trademark of Bisley is a Boar, which symbolises the strong, resilient nature of the Workwear we make.

BISLEY TODAY
A DIVISION OF GAZAL APPAREL PTY LIMITED

GAZAL

Bisley today encompasses a comprehensive range of Workwear, Safetywear, Protectivewear, Casualwear, and Businesswear for both men and women. It's the competitive pricing, exceptional quality and the reliable accessibility of Bisley that sets it apart from the competition. Bisley is Australia's fastest growing Workwear brand because of the good, old-fashioned values we stand by: quality, value for money, and exceptional service.

Bisley is a division of Gazal Apparel Pty Ltd, one of the largest clothing companies in Australia. The head office is located just 10 minutes from the Sydney International Airport. The 25,500sqm facility is home to some of Australia's most loved brands... Van Heusen, Calvin Klein, Spanx, Nancy Ganz, Pierre Cardin, Midford, Paramount, Fred Bracks, and Bracks.

SCOTT'S
~~FOR JACKS OF~~
ALL TRADES.

With over 60 years experience, Bisley is regarded as one of Australia's most trustworthy brands. Our comprehensive range of workwear, safetywear, heat management, flame resistant, insect protection, businesswear and casualwear means we'll have you covered so you can get the job done.

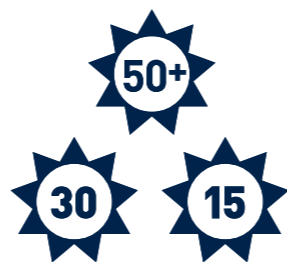


www.bisleyworkwear.com.au

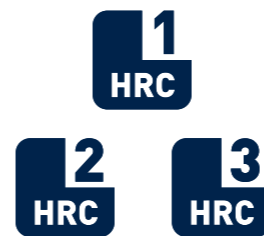
CONTENTS

HISTORY OF BISLEY	1	INSECT PROTECTION	64
ICONS	2	FLAME RETARDANT	72
FEATURES & BENEFITS	4	CASUALWEAR	80
STANDARDS	6	WOMEN'S CASUALWEAR	86
WORKWEAR	8	BUSINESSWEAR	88
WOMEN'S WORKWEAR	20	WOMEN'S BUSINESSWEAR	92
RAZAR	22	SPONSORSHIP	94
HEAT MANAGEMENT	24	CHANGES & AMENDMENTS	97
SAFETYWEAR	30	IMAGE INDEX	98
WOMEN'S SAFETYWEAR	48	ALPHABETICAL INDEX	102
INDUSTRIAL	50	STANDARDS INDEX	103
WOMEN'S INDUSTRIAL	56	SIZE GUIDE	104
PROTECTIVEWEAR	60	CUSTOMER SUPPORT	106

KEY
GUIDE TO READING ICONS



KEY
GUIDE TO READING ICONS



INDUSTRIAL
Re-reinforced stitching, bartacks, rivets and heavy duty fabrics mean Bisley Workwear products with this symbol have been developed for industrial environments or work places.

STATIC CONTROL
Certain natural fibres do not attract static electricity (static neutral) and therefore reduce the risk of an electric shock to the body. 100% Cotton is the most common static control in garments. AS/NZS 1020:1995

COOL LIGHTWEIGHT
We recognise the need for developing lightweight, breathable garments and have added mesh ventilation to key perspiration points on some garments.

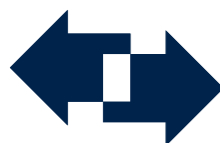
SUN PROTECTION
The Ultraviolet Radiation transmitted through a fabric to the skin is measured and given a rating of 15 (good protection), 30 (very good protection) or 50+ (excellent protection). NZS 4399:1996

HRC
The Hazard Risk Category (HRC) outlines the ATPV requirement and the clothing types required to offer specific flame resistant protection. NFPA 70E

ATPV RATING
The minimum incident energy (in Calories per cubic centimetre) that protective equipment can be exposed to, to prevent the onset of a second-degree burn. NFPA 70E

FLAME RESISTANT
Garments made with fabrics that self-extinguish when the source of ignition is removed. The most commonly used test method is ASTM D6413.

WATER RESISTANT
Water resistant membranes are often added to the reverse side of rainwear fabrics to ensure that no water can penetrate from outside, keeping you dry in wet weather. AS 2001.2.18-1987



EASY-FIT
Whether you're an 'in-between' size or you prefer a comfortable stretch for freedom of movement, garments developed with an easy-fit can provide an ergonomic adjustment with no change to look or feel.

MOISTURE CONTROL
Hydrophilic garments pull perspiration away from your skin to the outer layer of the fabric where it is able to evaporate faster, leaving your skin fresh and without excessive perspiration.

STAIN REGUARD
DuPont, the world leader in fibre and fibre treatment technology use their ingenious stain release technology to provide garments with an easy cleaning solution.

INSECT PROTECTION
Bisley Insect Protection permethrin treated garments offer a unique 100 wash guarantee, applied during the fabric process which won't harm you, only the mosquitoes trying to bite.

HIGH VISIBILITY MATERIAL
Bisley Safetywear High Visibility garments are developed to be seen in high-risk environments and protect you from work place hazards. AS/NZS 1906.4:2010

HI-VIS DAY ONLY
Day (D) Only garments are developed to be worn during the day time only and never at night. Hi-Vis colours are used to ensure you're seen in high-risk environments. AS/NZS 4602.1:2011

HI-VIS DAY OR NIGHT
Day/ Night (D/N) garments are developed to be worn both during the day and also at night. Hi-Vis colours accompanied with retroreflective taping offer maximum protection. AS/NZS 4602.1:2011

HI-VIS NIGHT ONLY
Night (N) Only garments are developed to be worn during the night time only as the retroreflective taping offers visibility from vehicle headlights. AS/NZS 4602.1:2011



INDUSTRIAL WASH
Bisley premium Industrial range is designed to withstand industrial washes at 75°C. Using superior imported German dyes for greater colourfastness and superior industrial strength 3M 9920 reflective tape.

INVISTA™ CORDURA®
Some Bisley Workwear garments have Cordura® incorporated into them to enhance tear and abrasion resistance, due to the high quality, resilient Nylon yarns used to create it.

3M REFLECTIVE TAPE
Bisley Safetywear utilise 3M reflective tape with patented retroreflection technology in 99% of the Hi Vis range. 8910 tape is for general domestic wash, 9920 is for industrial wash and 8935 is for flame resistant garments. AS/NZS 1906.4:2010

ANTI-BACTERIAL
Sanitized Silver effectively damages the cell membranes of bacteria and inhibits their growth. In addition, it hinders the reproduction of the bacteria responsible for odour development.

COLDBLACK®
Bisley Heat Management garments treated with coldblack® technology reduce the absorption of heat rays from the sun, particularly in dark colours, keeping you cooler in hot weather.

NEW PRODUCT
We've highlighted which products are new so that you can easily note great new products you might like to check out.

FEATURES & BENEFITS
BISLEY PRODUCTS UNDER THE MICROSCOPE



STRUCTURED COLLAR
A two piece collar with separate collar stand and top collar piece. The outer pieces of the collar are fused for extra support and easy-ironing.



PEN DIVISION
Stitched or bartacked pen division to fit one or more pens, usually a feature on the left chest pocket, it prevents pens from swimming around in your pockets.



HALF CLOSED FRONT
The lower half of the garment does not have an opening from the front or back, meaning there's less chance for snagging or risk of skin being exposed and being a conductor of static electricity.



PLEAT
A Single or multiple fold stitched into a seam of the garment. Pleats provide extra room for movement when stretching and reaching is required.

FEATURES & BENEFITS
BISLEY PRODUCTS UNDER THE MICROSCOPE



PRESHRUNK
All Bisley Workwear Cotton fabrics are pre-washed twice to ensure that your garments don't shrink in the wash. Our quality control department frequently tests our batches of fabric.



QUILTED LINING
Stitched in the traditional argyle pattern, the quilted linings on some Bisley Workwear jackets have been insulated with padding to give you thermal protection in cooler climates.



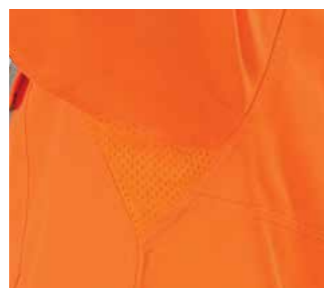
CANVAS
A sturdy and tough plain weave. Razor utility pant and short is made from duck canvas. Duck canvas is woven more tightly making it more stronger and durable compared to plain canvas, which is a looser weave.



CHAMBRAY
Chambray has a distinct marl effect, where the warp is coloured and weft is left in white or unbleached. Bisley chambray shirts are soft, comfortable, durable and lightweight with a slightly faded and low sheen look.



VENTILATED MESH BACK
Large mesh panelling in the upper back area to allow increased air-flow over the back, neck and shoulders in hot climates.



UNDERARM VENTILATION
Ventilation under both armholes that allows cross-flow air movement right around the body and where you perspire the most.



ADJUSTABLE SLEEVE CUFF
A double button design which allows the sleeve cuff to be adjusted to a tighter or looser fit, depending on your requirements.



GUSSET CUFF
A fully enclosed sleeve cuff design which allows maximum protection to your wrists when open or closed, reducing the risk of skin conducting static electricity or general snagging on equipment.



COTTON DRILL
A heavy-weight, all natural twill that has a strong, diagonal weave which reduces the risk of tearing and the build-up of soil on the surface. Drill is the most common workwear fabric used.



DENIM
Bisley denims are extremely tough wearing, especially in the new Industrial denim range. It's slightly heavier than the Casual range and is designed to withstand industrial laundering at 75°C. Denim is designed to fade.



MOLESKIN
Bisley moleskin is made from heavy cotton, woven and then sheared to create a short soft pile on one side. A great alternative to a denim jean when softness and durability is required.



MICROMESH
Bisley micromesh is polyester face and cotton back with hydrophilic finish. The hydrophilic or moisture management treatment enables breathability and quick drying for maximum comfort.



YKK ZIPPERS
Bisley utilises YKK, one of the world's largest zipper manufacturers. YKK provides the highest quality zippers which stand the test of time in heavy-duty industrial workwear.



REINFORCED STITCHING
Bisley Workwear garments use reinforced stitching on seams, including bartacking, twin needle top stitching and triple-stitching.



CUFF ADJUSTER
Touch-tape tabs applied to the sleeve cuff provide adjustable closure of the sleeve hem to ensure the desirable, comfortable fit.



REFLECTIVE TAPE
Made with advanced glass bead technology, the reflective tapes used by Bisley are flexible, static control, hard wearing and highly reflective for use in environments where safety is key.



OXFORD WEAVE
Oxford refers to a type of plain weave. It has a basket weave structure. Bisley oxford shirts are lustrous, light weight and smart looking made from polyester cotton for easycare.



POLAR FLEECE
Bisley polar fleece is soft, light weight, hard wearing and easycare. An insulating fabric made from polyester with brushed finish on both sides making it warm and comfortable.



POPLIN
A traditional shirting fabric with a smooth, clean finish, it can be easily pressed into a crisp, flat surface. Bisley poplin shirting range are made from polyester cotton for easycare.



PU COATED POLYESTER
Is a coated finish to enable the polyester fabric to be water resistant. Bisley jackets are made from polyester rather than nylon because polyester is more resistant to degradation from UV light and less breathable keeping you warmer in the cold and rain.

**AUSTRALIAN STANDARDS
BISLEY PRODUCTS UNDER THE MICROSCOPE**



AS/NZS 4602.1:2011

The design of garments for this standard are based primarily on the needs of workers in situations where vehicles may be approaching them at speed, in time for any necessary safety action to be taken, or any other industrial situation of similar risk levels where workers need to be seen at distance, against a complex visual background, in conditions of poor visibility or where they may appear suddenly in the path of moving plant equipment. Garments designed to AS/NZS 4602.1:2011 are categorised into three classes: Class D refers to garments designed for daytime use only. Class D/N refers to garments designed for both day and night use. Class N refers to garments designed for night use only using retroreflective tapes.



AS/NZS 1906.4:2010

Bisley Safetywear garments use high visibility materials made from durable woven or knitted cotton or synthetic fabrics are tested for high daytime visibility. The colour and luminance factor of these fluorescent and non-fluorescent materials require the chromaticity reading to be within the required colour range. It is also subjected to other test requirements including colourfastness to light, colourfastness to perspiration, colourfastness to washing and dimensional change. All retroreflective tapes used in Safetywear are tested for night visibility. Our high quality fabrics and tapes are tried and tested to this standard to ensure you're protected in High Risk situations.



AS/NZS 4399:1996

All garments that comply to this standard are categorised based on the ultraviolet protection factor, commonly known as UPF. UPF is the measure of how much ultraviolet penetrates the fabric. Most garments have been tested in accordance with Australian Standard AS/NZS 4399:1996. They are classified into 3 UVR protection category: Good Protection (UPF 15, 20), Very Good Protection (25, 30, 35) or Excellent Protection (40, 45, 50, 50+). Only areas of the body which are covered by material are protected. Where the most effective sun protection is required, we recommend a garment which covers the full arm and leg area and has a sun protection rating of UPF 50+.

**AUSTRALIAN & INTERNATIONAL STANDARDS
BISLEY PRODUCTS UNDER THE MICROSCOPE**



AS/NZS 1020:1995

Bisley Workwear offers a large range of natural cotton fibre products, which naturally avoid the generation of static electricity by remaining neutral, therefore increasing the wearer's comfort. If the wearer is prone to dry skin, especially in winter months, it is strongly recommended that 100% Cotton garments are worn against the skin. Synthetic undergarments may counteract this advantage so, where possible, it's always best to wear natural fibre undergarment. Garments with the Static Control icon comply to AS/NZS 1020:1995 as attributing to controlling undesirable static electricity.



AS/NZS 2392:1999

Bisley Workwear garments meet the requirements of AS/NZS 2392:1999 which outlines the method for permanent labelling with the brand name, size, care instructions, fibre content and country of origin.

AS/NZS 2622:1996

Bisley Workwear garments meet the requirements of AS/NZS 2622:1996 which outlines the method for labelling of fibre content in textile products.

AS/NZS 1957:1998

Bisley Workwear garments meet the requirements of AS/NZS 1957:1998 which outlines the care instructions needed to ensure proper care of the garment.

ASTM D5489-07

For ease of care, this garment has care symbols to eliminate language barriers in garment cleaning. These symbols are included to comply with United States of America Standard ASTM D5489-07.



AS 2001.2.18-1987

Bisley Workwear 'water-proof' garments are tested to the Australian Standard AS 2001.2.18:1987. The fabric has been deemed compliant when no water has passed through it over an 18hour period. These garments have a water-repellent or water-resistant coating which stops moisture from reaching the wearer in wet-weather conditions.



ISO 14184-1:1998

Fabrics used in Bisley Workwear garments are tested regularly to ensure that naturally created formaldehyde levels are kept to the safe minimum standard set out by the ACCC (Australian Competition & Consumer Commission) and are tested in accordance with International Standard ISO 14184-1:1998. Bisley Workwear garments are free from formaldehyde.



WORKWEAR





ORIGINAL COTTON DRILL SHIRT
Short Sleeve

BS1433

Features

- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT), Khaki (BCDR), Bottle (BGRG), Black (BBLK)



CLOSED FRONT COTTON DRILL SHIRT
Short Sleeve

BSC1433

Features

- Half closed button front placket
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- Triple stitched seams for extra durability
- 2 piece structured collar
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Khaki (BCDR), Navy (BPCT), Bottle (BGRG)



COOL LIGHTWEIGHT DRILL SHIRT
Short Sleeve

BS1893

Features

- 2 ventilated mesh back panels for airflow
- Underarm mesh ventilation for breathability
- 2 button down chest pockets
- Left chest pocket with pen division
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT), Khaki (BCDR)



POLO SHIRT
Short Sleeve

BK1290

Features

- Rib knit collar
- Left chest pocket with pen division
- 3 button front placket
- Comfort neck tape

Fabric

- 65% Polyester/ 35% Cotton Pique Knit 180gsm

Sizes

- XS - 3XL

Colours

- Navy (BPCT), Black (BBLK)



ORIGINAL COTTON DRILL SHIRT
Long Sleeve

BS6433

Features

- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Black (BBLK), Bottle (BGRG), Khaki (BCDR), Navy (BPCT)



CLOSED FRONT COTTON DRILL SHIRT
Long Sleeve

BSC6433

Features

- Half closed button front placket
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- Triple stitched seams for extra durability
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL
- XS - 6XL (Royal Only)

Colours

- Royal (BVCB), Khaki (BCDR), Navy (BPCT), Bottle (BGRG)



COOL LIGHTWEIGHT DRILL SHIRT
Gusset Cuff Long Sleeve

BS6893

Features

- 2 ventilated mesh back panels for airflow
- Under arm mesh ventilation for breathability
- 2 button down chest pockets
- Left chest pocket with pen division
- 2 piece structured collar
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT), Khaki (BCDR)





PERMANENT PRESS SHIRT
Short Sleeve

BS1526

Features

- 2 piece structured collar
- 2 button down flap pockets
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- Lightweight fabric

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 6XL

Colours

- Sky (BPLB), Sand (BPEY), White (BWHT), Midnight (BDKN)



EPAULETTE SHIRT
Short Sleeve

B71526

Features

- Button down shoulder epaulettes
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar
- Lightweight fabric

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 4XL

Colours

- Sky (BPLB), White (BWHT)



PERMANENT PRESS SHIRT
Long Sleeve

BS6526

Features

- 2 piece structured collar
- 2 button down flap pockets
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- Lightweight fabric
- Buttoned, adjustable sleeve cuff

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 6XL

Colours

- Sky (BPLB), Sand (BPEY), White (BWHT), Midnight (BDKN)



EPAULETTE SHIRT
Long Sleeve

B76526

Features

- Button down shoulder epaulettes
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar
- Lightweight fabric
- Buttoned, adjustable sleeve cuff

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 4XL

Colours

- White (BWHT), Sky (BPLB)



DRILL JACKET
Long Sleeve

BK6709

Features

- Cotton quilted lining with insulated polyester wadding
- YKK zippered front fastening
- 2 angled side welt pockets
- Internal zip pocket on the left side
- Internal phone pocket on the right side with touch-tape
- Partial elasticated sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 310gsm
- 100% Cotton Lining with Polyester Wadding

Sizes

- S - 6XL

Colours

- Navy (BPCT)



SOFT SHELL JACKET
Water Resistant Fabric

BJ6060

Features

- Water resistant fabric with breathable membrane
- Bonded internal fleece face
- Zippered pockets with waterproof zipper
- Draw cord waist grips close to the body
- Reflective piping along front chest and back
- Eyelet ventilation under both sleeves
- Sleeve cuff adjusters reduces water entering over wrist

Fabric

- 94% Polyester/ 6% Spandex 310gsm
- 100% Polyester Open Mesh Lining

Sizes

- XS - 6XL

Colours

- Navy (BPCT), Black (BBLK)





ORIGINAL COTTON DRILL WORK PANT
Single Pleat Front

BP6007

Features

- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- 2 side angled pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT), Khaki (BCDR), Bottle (BGRG)



UTILITY DRILL PANT
Flat Front

BP6999

Features

- 2 side angled pockets with right internal fob pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure and pen division
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs
- Double layered knee for extra strength

Fabric

- 100% Cotton Preshrunk Drill 240gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Bottle (BGRG), Navy (BPCT), Black (BBLK), Khaki (BCDR)



8 POCKET CARGO DRILL PANT
Flat Front

BPC6007

Features

- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 side angled pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT), Black (BBLK), Khaki (BCDR), Bottle (BGRG)



LIGHTWEIGHT UTILITY DRILL PANT
Flat Front

BP6899

Features

- 2 side angled pockets with right internal fob pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure and pen division
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs
- Double layered knee for extra strength

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)



PERMANENT PRESS TROUSER
With Dupont Stain ReGuard Finish

BP6123D

Features

- Easy-fit adjustable waist
- Coin pocket in waistband
- YKK branded zip front fly
- Single front pleat
- Back welt pockets with button opening
- 2 side angled pockets

Fabric

- 65% Polyester/ 35% Viscose Gabardine 235gsm with Dupont Stain ReGuard Finish

Sizes

- Regular 77-122, Stout 87-132

Colours

- Navy (BTOE), Black (BBLK)





WORK SHORT
Single Pleat Front

BSH1007

Features

- Coin pocket in waistband
- YKK branded zip front fly
- 2 side angled pockets
- Single front pleats
- Back patch pockets
- Mobile phone pocket on right side

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 132

Colours

- Navy (BPCT), Khaki (BCDR), Bottle (BGRG)



8 POCKET CARGO SHORT
Flat Front

BSHC1007

Features

- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 132

Colours

- Khaki (BCDR), Navy (BPCT), Bottle (BGRG), Black (BBLK)



COOL LIGHTWEIGHT UTILITY SHORT
Flat Front

BSH1999

Features

- 2 side angled pockets with right internal fob pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs

Fabric

- 100% Cotton Preshrunk Drill 240gsm

Sizes

- 77 - 132

Colours

- Bottle (BGRG), Black (BBLK), Khaki (BCDR), Navy (BPCT)



SIDE TAB SHORT
Single Pleat Front

BSH1256

Features

- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- Back patch pockets
- Single front pleats

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 132

Colours

- Navy (BPCT)



RUGBY SHORT
Elastic Waist

BSHRB1007

Features

- Elasticised waistband
- Internal draw cord
- Internal coin pocket front right side
- 2 side pockets
- Single back patch pocket on right side

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 122

Colours

- Navy (BPCT)





PERMANENT PRESS SHORT
With Dupont Stain ReGuard Finish

BSH1123D

Features

- Easy-fit adjustable waist
- Coin pocket in waistband
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets

Fabric

- 65% Polyester/ 35% Viscose Gabardine 235gsm with Dupont Stain ReGuard Finish

Sizes

- 77 - 112

Colours

- Black (BBLK), Navy (BTOE)



CAMO CARGO SHORT
Flat Front

BSH1828

Features

- Camouflage print
- YKK branded zip front fly
- 2 angled side pockets
- 2 side cargo pockets with button down flaps
- Zippered pocket on right side

Fabric

- 100% Cotton Canvas 275gsm

Sizes

- 77 - 112 (Olive)
- 77 - 132 (Natural)

Colours

- Olive (SFON), Natural (SPEY)



ACTION BACK OVERALLS
With Elastic Shoulder Straps

BAB0007

Features

- Front metal press stud fastening
- Right chest front security pocket
- Left front chest pen and tool patch pockets
- Hip and follow through side pockets
- Back right patch pockets
- Rear mobile phone pocket
- Shoulder elastic straps
- Double layer of fabric on knees

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77 - 117, Stout 92-132, Long 74-94

Colours

- Navy (BPCT)



REGULAR WEIGHT COVERALLS
Long Sleeve

BC6007

Features

- Front metal press and cuff stud fastening
- Right front security pocket
- Left front pen and tool patch pockets
- Hip and follow through side pockets
- Back right patch pockets
- Rear mobile phone pocket
- Double layer of fabric on knees

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77 - 117, Stout 92 - 132, Long 74 - 94

Colours

- Navy (BPCT)





WOMEN'S COTTON DRILL SHIRT
Long Sleeve

BL6339

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 2 chest pockets with button down flaps
- 2 piece structured collar
- Left pocket with pen division
- Double button sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 24

Colours

- Navy (BPCT), Khaki (BCDR)



WOMEN'S COTTON DRILL WORK PANT
Flat Front

BPL6007

Features

- Flattering flat front fit
- Mobile phone pocket on right side
- Key loop on front left side
- 2 angled side pockets
- YKK branded zip front fly
- Back patch pockets

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 6 - 24

Colours

- Navy (BPCT)



WOMEN'S LIGHTWEIGHT UTILITY SHORT
Flat Front

BSHL1999

Features

- 2 side angled pockets
- Coin pocket on RHS
- YKK branded zip front fly
- Utility open pocket with touch-tape closure
- Cargo pocket with gusset touch-tape closure

Fabric

- 100% Cotton Preshrunk Drill 240gsm

Sizes

- 6 - 24

Colours

- Navy (BPCT), Khaki (BCDR)





RAZAR UTILITY PANT
With Invista™ Cordura®

BPU6110

Features

- Invista™ Cordura® patched pockets and knee patches for increased durability
- Back knife/ tool pocket
- Front double layered knee patches with touch-tape openings to insert padding (padding not included)
- Back reinforced patch pockets
- Left leg patch pocket with phone division
- Angled side pockets with durable pocket bags

Fabric

- 100% Cotton Duck Weave 350gsm
- Invista™ Cordura® 100% Nylon with Silicon Wash 500Dx500D

Sizes

- Regular 77 - 112, Stout 92 - 102

Colours

- Navy (BPCT), Khaki (BCDR)



RAZAR UTILITY SHORT
With Invista™ Cordura®

BSHU1110

Features

- Invista™ Cordura® patched pockets and knee patches for increased durability
- Back knife/ tool pocket
- Back reinforced patch pockets
- Left leg patch pocket with phone division
- Angled side pockets with durable pocket bags

Fabric

- 100% Cotton Duck Weave 350gsm
- Invista™ Cordura® 100% Nylon with Silicon Wash 500Dx500D

Sizes

- 77 - 132

Colours

- Navy (BPCT), Khaki (BCDR)



INVISTA™ CORDURA®
FREQUENTLY ASKED QUESTIONS



What is Cordura?

Originally designed for military use only, Cordura® is a durable, lightweight fabric that offers superior tear resistance, colour retention and abrasion resistance comparable to leather.

What does this mean for Bisley Razar Workwear?

We've included Cordura® fabric into key areas of Bisley Razar Workwear garments, including the knee pads and at pocket stress points to prevent wear and tear over extended periods of time, allowing the garments to be worn in high-use industries and work environments.

What are the benefits of Bisley Razar Workwear?

At Bisley Workwear, we use internationally renowned, branded fabrics and provide them to you at affordable prices and without compromising on quality.

Ready to try Bisley Razar Workwear?

Get our Razar Utility Pants now at unbeatable prices and see the difference for yourself.

Benefits of Invista™ Cordura®

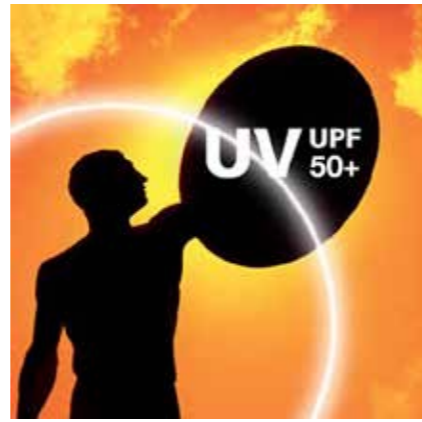
- Stylish durability and exceptional strength-to-weight ratio
- Resistant to tears, scuffs and abrasions
- Designed for living, built to last
- Brings with it the heritage of the Cordura® brand which has proven performance in many of the world's toughest environments
- Original classic Cordura® fabric look
- Over thirty years of trusted rugged performance
- Cordura® Classic fabrics made with solution dyed yarns are inherently stain resistant and easy to clean
- Air jet textured for high abrasion resistance



HEAT MANAGEMENT

BISLEY WORKWEAR GARMENTS TREATED WITH coldblack®
INFORMATION FACT SHEET

Dark colours heat up more when exposed to direct sunlight compared to light colours. This no longer needs to happen! Now there is **coldblack®** a special finishing technology, which reduces heat build up and provides reliable protection from UV rays.



- Optimal protection from heating up due to sunlight
- Fabrics stay cool to the touch
- Excellent protection from UV rays

BISLEY WORKWEAR SPECIAL MAKE GARMENTS
WITH coldblack® TREATED FABRIC

Bisley Workwear can now offer coldblack® as an added service when designing and producing your Custom Made Products.

Ideal for all outdoor work environments, the coldblack® treatment is applied to the fabric during the fabric production process, therefore any Custom Made Products must be designed from scratch.

Additional benefits of Bisley Workwear garments that are treated with coldblack® include:

- Fabrics retain their breathability (as there is no coating)
- Available on most Bisley Workwear garments
- Garments have a greater resistance to ageing from sun damage
- The comfort and fabric properties are not affected
- The unique treatment is inherent and remains intact even with frequent wearing or use

EFFECTIVE HEAT MANAGEMENT
WITH coldblack® TREATED GARMENTS

Light coloured fabrics reflect both visible and invisible rays of sunlight, meaning both heat and light. Dark coloured fabrics absorb both types of rays and therefore absorb heat. coldblack® reduces this absorption of heat rays, particularly in the case of darker colours, and in all types of textiles. The result is tangibly better heat management because textiles treated with coldblack® heat up less in all colours compared with material without a coldblack® treatment.

WITHOUT coldblack®
 Dark fabrics without the coldblack® treatment **absorb heat**

WITH coldblack®
 Dark fabrics with the coldblack® treatment **reflect heat**

RELIABLE PROTECTION FROM UV RAYS
WITH coldblack® TREATED GARMENTS

Many garments worn in the summertime or exposed to the sun offer poor protection from damaging UV rays. The long wave UV-A rays can penetrate deep into the skin and accelerate its aging. The shorter wave and more energy rich UV-B rays penetrate only a few millimeters into the skin and, due to a pigment change, result in long term browning. Without effective UPF protection (Ultraviolet Protection Factor), aggressive oxygen molecules are released which cause sunburn or which can lead to the formation of melanoma.

The coldblack® technology guarantees a minimum UPF 30 protection when applied to any fabric in any colour (including white) without affecting the look and feel of the product. As a result, garments with the coldblack® treatment can make an effective contribution to protecting against harmful UV rays.

WITHOUT coldblack®
 Light fabrics without the coldblack® treatment **absorb heat**

WITH coldblack®
 Light fabrics with the coldblack® treatment **reflect heat**

Bisley Workwear garments treated with coldblack® technology also provide reliable protection from the damaging UV rays (UV-A and UV-B). As a result, the risk of skin cancer is reduced.



coldblack® TREATED DRILL SHIRT
Long Sleeve

CBS6433

Features

- coldblack® heat management technology fabric
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT)



coldblack® TREATED DRILL SHIRT
Closed Front Long Sleeve

CBSC6433

Features

- coldblack® heat management technology fabric
- Half closed button front placket
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT)



coldblack® TREATED DRILL PANT
Single Pleat Front

CBP6007

Features

- coldblack® heat management technology fabric
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77 - 112, Stout 87 - 132

Colours

- Navy (BPCT)



coldblack® TREATED HI VIS DRILL SHIRT
2 Tone Long Sleeve

CBS6267

Features

- coldblack® heat management technology fabric
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



coldblack® TREATED TAPED HI VIS SHIRT
2 Tone Long Sleeve

CBT6456

Features

- coldblack® heat management technology fabric
- 3M Reflective taped 'Hoop' pattern around body
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



coldblack® TREATED DRILL CARGO
8 Pocket Flat Front

CBPC6007

Features

- coldblack® heat management technology fabric
- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77 - 112, Stout 87 - 132

Colours

- Navy (BPCT)



SAFETYWEAR



HI VIS DRILL SHIRT
Long Sleeve

BS6339

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



HI VIS CLOSED FRONT DRILL SHIRT
Long Sleeve

BSC6433

Features

- Half closed front, button front placket
- 2 cargo-style chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



3M TAPED HI VIS DRILL SHIRT
Long Sleeve

BT6482

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- XS - 6XL

Colours

- Orange (BVEO)



3M TAPED HI VIS CLOSED FRONT SHIRT
Long Sleeve

BTC6482

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Half closed front, button front placket
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



HI VIS COOL LIGHTWEIGHT DRILL SHIRT
Long Sleeve w/ Gusset Cuff

BS6894

Features

- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Solid colour high visibility protection
- 2 button adjustable full gusset sleeve cuff
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



3M X TAPED HI VIS DRILL SHIRT
Long Sleeve

BS6156T

Features

- 3M 8910 Reflective taped 'H' pattern around body with X at back and tape around both sleeves
- Vertical cotton mesh back ventilation
- 2 chest pockets with button down flaps
- Solid colour high visibility protection
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



3M TAPED HI VIS COOL L/W DRILL SHIRT
Long Sleeve w/ Gusset Cuff

BS6897

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Solid colour high visibility protection
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- XS - 6XL

Colours

- Orange (BVEO)



Model: BS6156T



3M TAPED DRILL SHIRT
Long Sleeve w/ Gusset Cuff

BT6433G

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Durable, reinforced stitching
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT)



2/T HI VIS LIGHTWEIGHT DRILL SHIRT
Short Sleeve

BS1340

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel
- Durable, reinforced stitching
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Orange/ Navy (TT05)



2/T HI VIS COOL L/W DRILL SHIRT
Short Sleeve

BS1895

Features

- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel
- Durable, reinforced stitching
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



2/T HI VIS DRILL SHIRT
Long Sleeve

BS6267

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- XS - 6XL

Colours

- Yellow/ Bottle (TT03), Orange/ Navy (TT02), Yellow/ Navy (TT01)



2/T HI VIS LIGHTWEIGHT DRILL SHIRT
Long Sleeve

BS6340

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Contrast coloured lower panel and lower sleeves
- Durable, reinforced stitching
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm

Sizes

- S - 6XL

Colours

- Yellow/ Bottle (TT03), Orange/ Navy (TT02), Yellow/ Navy (TT01)



2/T HI VIS COOL L/W DRILL SHIRT
Long Sleeve w/ Gusset Cuff

BS6895

Features

- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel
- 2 button adjustable full gusset sleeve cuff
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01), Yellow/ Bottle (TT03)



2/T HI VIS CLOSED FRONT DRILL SHIRT
Long Sleeve

BSC6267

Features

- Half closed front, button front placket
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Bottle (TT03), Yellow/ Navy (TT01)





3M TAPED 2/T HI VIS SHIRT
Long Sleeve

BT6456

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Bottle (TT03), Yellow/ Navy (TT01), Orange/ Navy (TT02)



3M TAPED 2/T CLOSED FRONT HI VIS SHIRT
Long Sleeve

BTC6456

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Half closed button front placket
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable sleeve cuff

Fabric

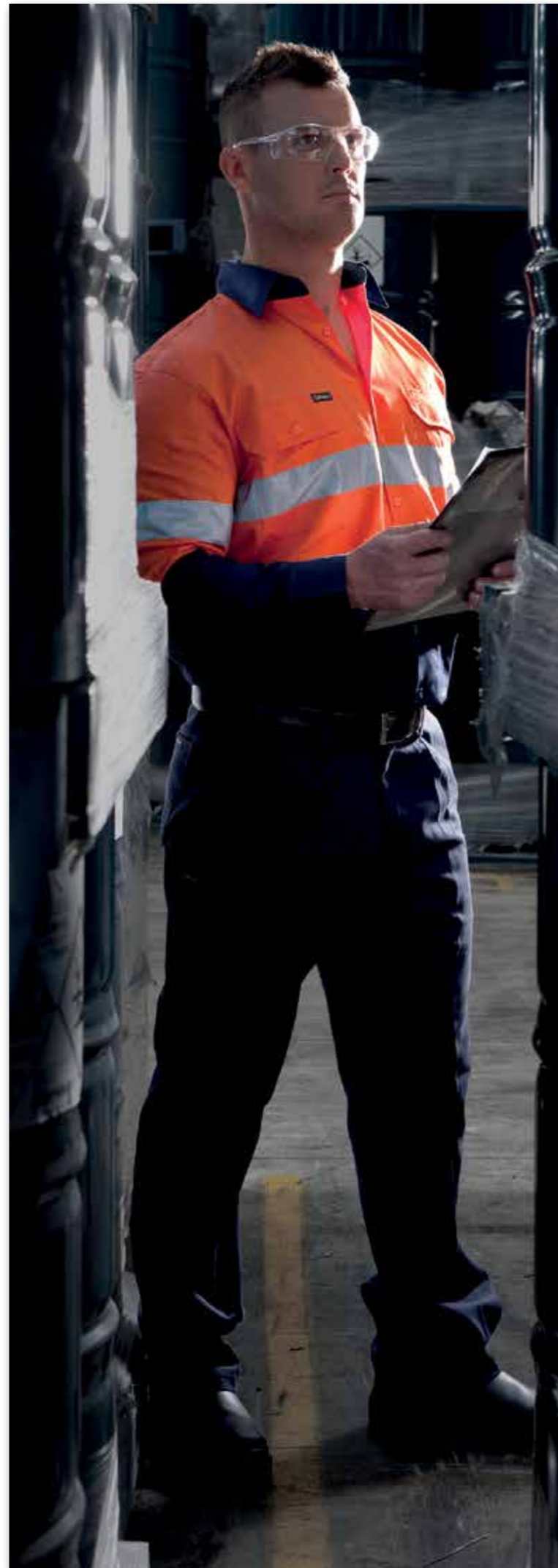
- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



3M H TAPED 2/T HI VIS DRILL SHIRT
Long Sleeve

BS6267T

Features

- 3M 8910 Reflective taped 'H' pattern w/ double hoop
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



3M TAPED 2/T COOL LIGHTWEIGHT SHIRT
Long Sleeve w/ Gusset Cuff

BS6896

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



3M 2/T COOL L/W CLOSED FRONT SHIRT
Long Sleeve w/ Gusset Cuff

BSC6896

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Half closed button front placket
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



3M H TAPED 2/T HI VIS DRILL SHIRT
Long Sleeve

BT6458

Features

- 3M 8910 Reflective taped 'H' pattern w/ single hoop
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)





2/T HI VIS POLO SHIRT
Short Sleeve

BK1234

Features

- Moisture wicking technology
- Dual layered fabric with cotton against the skin
- Contrast coloured ribbed collar with hi-vis tipping
- 3 button placket with contrast buttons
- Left chest pocket with stitched pen division
- Contrast coloured lower panel on front and back

Fabric

- 52% Cotton/ 48% Polyester Hydrophilic Knit 195gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Yellow/ Bottle (TT06), Orange/ Navy (TT05)



2/T HI VIS POLO SHIRT
Long Sleeve

BK6234

Features

- Moisture wicking technology
- Dual layered fabric with cotton against the skin
- Contrast coloured ribbed collar with hi-vis tipping
- 3 button placket with contrast buttons
- Left chest pocket with stitched pen division
- Contrast coloured lower panel on front and back and lower sleeves
- Rib sleeve cuff

Fabric

- 52% Cotton/ 48% Polyester Hydrophilic Knit 195gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Yellow/ Bottle (TT06), Orange/ Navy (TT05)



2/T HI VIS POLARFLEECE ZIP PULLOVER
Long Sleeve

BK6889

Features

- Contrast coloured zip-up collar
- 1/4 closed front with zippered opening
- Elasticised rib knit cuff and hem
- Low pill polar fleece
- Spliced front only with full hi vis back

Fabric

- 100% Polyester Polarfleece 300gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Orange/ Navy (TT05)



2/T HI VIS POLARFLEECE V-NECK JUMPER
Long Sleeve

BK6353

Features

- Contrast coloured v-neck collar
- Elasticised rib knit cuff and hem
- Low pill polar fleece
- Contrast coloured lower panel on body and sleeves

Fabric

- 100% Polyester Polarfleece 300gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT05), Yellow/ Bottle (TT06), Yellow/ Navy (TT04)





3M TAPED ORIGINAL WORK PANT
Single Pleat Front

BP6007T

Features

- 3M 8910 Reflective taped 'Hoop' pattern around legs
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Orange (BVE0), Navy (BPCT)



3M TAPED ROUGH RIDER JEANS
Regular Fit Waist

BP6050T

Features

- 3M 8910 Reflective taped 'Hoop' pattern around legs
- Regular fit leg and waist
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 100% Cotton Denim 390gsm (13.75oz)

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Blue (BTWB)



3M TAPED 8 POCKET CARGO PANT
Flat Front

BPC6007T

Features

- 3M 8910 Reflective taped 'Hoop' pattern around legs
- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)





3M TAPED HI VIS COVERALL
Press Stud Fastening Regular Weight

BC607T8

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Metal press stud front and sleeve cuff fastening
- Front right chest pocket with nylon zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Solid coloured high visibility protection

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117, Stout 92-132, Long 74-94

Colours

- Orange (BVE0)



HI VIS REGULAR WEIGHT COVERALL
2 Tone

BC6357

Features

- Metal press stud front and sleeve cuff fastening
- Front right chest pocket with nylon zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117, Stout 92-132, Long 74-94

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



3M TAPED LIGHTWEIGHT COVERALL
Press Stud Fastening

BC6718TW

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with nylon zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Solid coloured high visibility protection

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-117, Stout 92-132, Long 74-94

Colours

- Orange (BVE0)



3M TAPED LIGHTWEIGHT COVERALL
2 Tone Hi Vis

BC6719TW

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with nylon zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-117, Stout 92-132, Long 74-94

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)





3M TAPED HI VIS BOMBER JACKET
2 Tone w/ Padded Lining

BJ6731

Features

- 3M 8906 Reflective taped 'H' pattern around body
- Fully seam-sealed waterproof outer shell
- Concealed hood and internal front chest pocket
- Zippered front opening with internal storm flap
- 2 front welt waist pockets
- 4 pen holder on left sleeve with zip security pocket

Fabric

- 100% PU Coated Polyester 300D
- 100% Polyester Lining with Polyester Wadding 160gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT05), Yellow/ Navy (TT04)



HI VIS DRILL JACKET
2 Tone w/ Padded Lining

BK6710

Features

- Cotton quilted lining with insulated polyester wadding
- YKK zippered front fastening
- 2 angled side welt pockets
- Internal zip pocket on the left side
- Internal phone pocket on the right side with touch-tape
- Partial elasticated sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 310gsm
- 100% Cotton Lining with Polyester Wadding

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



3M TAPED HI VIS DRILL JACKET
2 Tone w/ Padded Lining

BK6710T

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Cotton quilted lining with insulated polyester wadding
- YKK zippered front fastening
- 2 angled side welt pockets
- Internal zip pocket on the left side
- Internal phone pocket on the right side with touch-tape
- Partial elasticated sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 310gsm
- 100% Cotton Lining with Polyester Wadding

Sizes

- S - 6XL

Colours

- Yellow/ Bottle (TT03), Orange/ Navy (TT02), Yellow/ Navy (TT01)



TAPED HI VIS SOFTSHELL JACKET
2 Tone w/ Fleece Lining

BJ6059T

Features

- Reflective taped 'Hoop' pattern around body
- Water resistant fabric with breathable membrane
- Bonded internal fleece face
- Zippered pockets with waterproof zipper
- Draw cord waist grips close to the body
- Reflective piping along front chest and back
- Eyelet ventilation under both sleeves
- Sleeve cuff adjusters reduces water entering over wrist

Fabric

- 94% Polyester/ 6% Elastane 310gsm
- 100% Polyester Mesh Lining

Sizes

- XS - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)





5-IN-1 RAIN JACKET
Fully Sealed Seams

BK6975

Features

- Reflective taped 'H' pattern around body
- Fully waterproof outershell, stitched and seam sealed
- Zip-out reversible padded bodywarmer
- Detachable, zip-out sleeves
- Chinguard for increased comfort
- Heavy-duty two way zippered front opening
- Internal and external embroidery access
- 2 hip pockets with hand warmers
- External mobile phone pocket
- 2 inner slant hip pockets
- Internal mobile phone pocket
- 3 pen holder on sleeve
- ID card holder on inside and outside of jacket
- Elasticated sleeve storm cuffs with fastening

Fabric

- 100% PU Coated Polyester 300D (Non Breathable)
- 100% Polyester Fleece Lining
- 100% Polyester Mesh Liner

Sizes

- S - 6XL

Colours

- Orange/ Navy (BT05), Yellow/ Navy (TT04)



1\ RAIN SHIELD
Ultimate Protection



2\ RAIN JACKET
Fleece Everyday Rainwear



3\ FLEECE JACKET
Wind Shield for Everyday



4\ RAIN VEST
Wind Shield



5\ FLEECE VEST
Freedom of Movement



HI VIS VEST
Lightweight

BK0345

Features

- Maximum daytime high-visibility protection
- Vertical touch-tape front fastening
- Back tail drops down to cover lower back
- Contrast coloured bound edges
- Versatile design allows for freedom of movement
- Lightweight material

Fabric

- 100% Polyester 120gsm

Sizes

- S - 6XL

Colours

- Yellow (BF51), Orange (BF61)



X TAPED HI VIS VEST
Lightweight

BT0347

Features

- Reflective taped around the body and over the shoulders in the 'H' pattern with 'X' on the back
- Maximum daytime high-visibility protection
- Vertical touch-tape front fastening
- Back tail drops down to cover lower back
- Contrast coloured bound edges
- Versatile design allows for freedom of movement
- Lightweight material

Fabric

- 100% Polyester 120gsm

Sizes

- S - 6XL

Colours

- Yellow (BF51), Orange (BF61)





HI VIS DRILL SHIRT
WOMENS 2 Tone Long Sleeve

BL6267

Features

- Panelled front with bust and waist shaping
- 2 chest pockets with button down flaps
- 2 piece contrast coloured structured collar
- Left pocket with pen division
- Panelled front with bust and waist shaping
- 2 button adjustable sleeve cuff
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 24

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



3M TAPED LIGHTWEIGHT HI VIS SHIRT
WOMENS 2 Tone Long Sleeve

BL6896

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps and pen division
- 2 piece contrast coloured structured collar
- Vertical cotton mesh back ventilation
- Undearm cotton mesh ventilation
- Panelled front with bust and waist shaping
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- 8 - 24

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



3M TAPED HI VIS DRILL SHIRT
WOMENS 2 Tone Long Sleeve

BLT6456

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Panelled front with bust and waist shaping
- 2 chest pockets with button down flaps
- 2 piece contrast coloured structured collar
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 24

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



3M TAPED DRILL WORK PANT
WOMENS Flat Front

BPL6007T

Features

- 3M 8910 Reflective taped 'Hoop' pattern around legs
- Flattering flat front fit
- Mobile phone pocket on right side
- Key loop on front left side
- 2 angled side pockets
- YKK branded zip front fly
- Back patch pockets

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 6 - 24

Colours

- Navy (BPCT)



NEW BISLEY EMBROIDERY PACK

NEW



3M TAPED 2/T HI VIS SHIRT Long Sleeve

BT6456EP

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



Deadman fold - top button fastened only

REDUCE YOUR EMBROIDERY COSTS BY \$1 PER GARMENT*

**Subject to individual negotiation. Bisley average estimate applied.*

The new Bisley Workwear Embroidery Packs are designed to save you time and money when it comes to having your garments embroidered. Specialised packaging, garment folding and bulk grouping have been created with embroiderer's requirements in mind. Embroidery packs are only available in two styles: BT6456EP and BS6896EP.

SAVE MONEY

- Save \$0.50 per shirt off the standard wholesale price as your reward for bulk buying a group of 10 identical shirts (style, colour and size)
- Increase your ability to negotiate discounts with your embroiderer thanks to the time saving features of the packaging and shirt fold - up to \$1 per garment*
- Increase internal efficiencies on in house embroidery saving time and money
- Reduce waste disposal costs and reduce your environmental impact

SAVING YOU TIME AND MONEY

NEW



3M TAPED 2/T COOL LIGHTWEIGHT SHIRT Long Sleeve w/ Gusset Cuff

BS6896EP

Features

- 3M 8910 Reflective taped 'Hoop' pattern around body
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



10 garments are packed in single polybag to minimise unpacking

REDUCE YOUR EMBROIDERY COSTS BY \$1 PER GARMENT*

**Subject to individual negotiation. Bisley average estimate applied.*

SAVE TIME

- Shirts are ready to be placed straight onto the embroidery machine without the embroiderer having to undo buttons
- No need to unpack each shirt individually thanks to the single polybag packaging

FEATURES & BENEFITS

- Each pack contains ten solid colour, style and size garments
- Shirts are folded in a 'dead man fold' style
- Top button is fastened with the remaining buttons left undone
- The 10 shirts are packaged in a single large polybag
- No cardboard packaging required
- Only Bisley swing tag and UPF swing tag remain



INDUSTRIAL



NEW

3M TAPED HI VIS INDUSTRIAL SHIRT
Long Sleeve

BS6443T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around body
- High performance imported dyes for greater colourfastness
- Bisley signature single mitred chest pockets and flaps
- Bisley signature chevron tape detailing along neckline
- Chevron hanger loop on internal collar stand
- Left pocket with pen division
- 2 piece sleeve with elbow dart

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow (BBL), Orange (BVEO)



NEW

3M TAPED HI VIS INDUSTRIAL COOL VENT SHIRT
Long Sleeve

BS6445T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around body
- High performance imported dyes for greater colourfastness
- Bisley signature single mitred chest pockets and flaps
- Bisley signature chevron tape detailing
- Underarm and upper back cooling vents
- Left pocket with pen division
- 2 piece sleeve with elbow dart

Fabric

- 100% Cotton Preshrunk Drill 190gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Yellow (BBL), Orange (BVEO)



NEW

3M TAPED 2/T HI VIS INDUSTRIAL SHIRT
Long Sleeve

BS6447T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around body
- High performance imported dyes for greater colourfastness
- Bisley signature single mitred chest pockets and flaps
- Bisley signature chevron tape detailing along neckline
- Chevron hanger loop on internal collar stand
- Left pocket with pen division
- 2 piece sleeve with elbow dart
- Spliced front only with full hi vis back

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



NEW

3M TAPED 2/T HI VIS IND. COOL VENT SHIRT
Long Sleeve

BS6448T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around body
- High performance imported dyes for greater colourfastness
- Bisley signature single mitred chest pockets and flaps
- Bisley signature chevron tape detailing
- Underarm and upper back cooling vents
- Left pocket with pen division
- 2 piece sleeve with elbow dart
- Spliced front only with full hi vis back

Fabric

- 100% Cotton Preshrunk Drill 190gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)





INDUSTRIAL ENGINEERED CARGO PANT
Flat Front with Crotch Gusset

BPC6021

Features

- New modern engineered fit - contoured shaped leg and knee
- High performance imported dyes for greater colourfastness
- Curved shaped waistband for better fit and prevent gaping
- 10 multi-functional pockets including hidden tool pockets
- Bisley signature single mitred patch pockets
- Double layer knee for protection against wear and tear
- Diamond crotch gusset for extra comfort and to prevent crotch splitting
- YKK branded zip front fly
- 7 wider and stronger belt loops
- Thicker and stronger top stitching thread

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)

NEW



3M TAPED INDUSTRIAL ENGINEERED CARGO PANT
Flat Front with Crotch Gusset

BPC6021T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around below knee
- New modern engineered fit - contoured shaped leg and knee
- High performance imported dyes for greater colourfastness
- Curved shaped waistband for better fit and prevent gaping
- 10 multi-functional pockets including hidden tool pockets
- Bisley signature single mitred patch pockets
- Double layer knee for protection against wear and tear
- Diamond crotch gusset for extra comfort and to prevent crotch splitting
- YKK branded zip front fly
- 7 wider and stronger belt loops
- Thicker and stronger top stitching thread

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)

NEW





**3M TAPED HI VIS INDUSTRIAL COOL VENT SHIRT
WOMEN'S Long Sleeve**

BL6445T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around body
- High performance imported dyes for greater colourfastness
- Twin Bisley signature single mitred chest pockets and flaps
- Bisley signature chevron tape detailing
- Underarm and upper back cooling vents
- Left pocket with pen division
- 2 piece sleeve with elbow dart

Fabric

- 100% Cotton Preshrunk Drill 190gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- 8 - 24

Colours

- Yellow (BBLV), Orange (BVEO)



**INDUSTRIAL ENGINEERED DRILL PANT
WOMEN'S Flat Front**

BPL6021

Features

- New modern engineered fit - contoured shaped leg and knee
- High performance imported dyes for greater colourfastness
- Curved shaped waistband for better fit and prevent gaping
- 4 multi-functional pockets including cargo style welt pocket
- Bisley signature single mitred patch pockets
- Double layer knee for protection against wear and tear
- YKK branded zip front fly
- 7 wider and strong belt loops
- Thicker and stronger top stitching thread

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 6 - 24

Colours

- Navy (BPCT)



**3M TAPED 2/T HI VIS IND. COOL VENT SHIRT
WOMEN'S 2 Tone Long Sleeve**

BL6448T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around body
- High performance imported dyes for greater colourfastness
- Twin Bisley signature single mitred chest pockets and flaps
- Bisley signature chevron tape detailing
- Underarm and upper back cooling vents
- Left pocket with pen division
- Spliced front only with full hi vis back

Fabric

- 100% Cotton Preshrunk Drill 190gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- 8 - 24

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



**3M TAPED INDUSTRIAL ENGINEERED DRILL PANT
WOMEN'S Flat Front**

BPL6021T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around below knee
- New modern engineered fit - contoured shaped leg and knee
- High performance imported dyes for greater colourfastness
- Curved shaped waistband for better fit and prevent gaping
- 4 multi-functional pockets including cargo style welt pocket
- Bisley signature single mitred patch pockets
- Double layer knee for protection against wear and tear
- 7 wider and strong belt loops
- Thicker and stronger top stitching thread

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 6 - 24

Colours

- Navy (BPCT)



NEW



NEW



NEW



NEW





INDUSTRIAL WORK DENIM JEAN
Straight Leg

BP6053

Features

- Modern lower waist straight leg fit
- Garment washed for comfort
- Classic 5 pocket styling with front angle shaped access
- Bisley 'B' signature embroidery on back hip patch pockets
- Twin needle and triple needle top stitching for extra durability
- Contrast thick top stitching thread
- YKK branded metal zip front fly

Fabric

- 100% Cotton Denim 490gsm

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Dark Denim (BDAD)

NEW



INDUSTRIAL WORK DENIM JEAN
WOMEN'S Subtle Boot Leg

BPL6053

Features

- Modern subtle boot leg fit
- Garment washed for comfort
- Classic 5 pocket styling with front angle shaped access
- Bisley 'B' signature embroidery on back hip patch pockets
- Twin needle and triple needle top stitching for extra durability
- Contrast thick top stitching thread
- YKK branded metal zip front fly

Fabric

- 100% Cotton Denim 490gsm

Sizes

- 8 - 24

Colours

- Dark Denim (BDAD)

NEW



3M TAPED INDUSTRIAL WORK DENIM JEAN
Straight Leg

BP6053T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around legs
- Modern lower waist straight leg fit
- Garment washed for comfort
- Classic 5 pocket styling with front angle shaped access
- Bisley 'B' signature embroidery on back hip patch pockets
- Twin needle and triple needle top stitching for extra durability
- Contrast thick top stitching thread
- YKK branded metal zip front fly

Fabric

- 100% Cotton Denim 490gsm

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Dark Denim (BDAD)

NEW



INDUSTRIAL STRETCH WORK DENIM JEAN
Straight Leg

BP6055

Features

- Modern lower waist straight leg stretch comfort fit
- Garment washed for comfort
- Stretch denim provides extra comfort and greater movement
- Classic 5 pocket styling with front angle shaped access
- Bisley 'B' signature embroidery on back hip patch pockets
- Twin needle and triple needle top stitching for extra durability
- Contrast thick top stitching thread
- YKK branded metal zip front fly

Fabric

- 95% Cotton/ 5% Elastane Denim 465gsm

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Dark Denim (BDAD)

NEW



INDUSTRIAL STRETCH WORK DENIM JEAN
WOMEN'S Subtle Boot Leg

BPL6055

Features

- Modern subtle boot leg stretch comfort fit
- Garment washed for comfort
- Stretch denim provides extra comfort and greater movement
- Classic 5 pocket styling with front angle shaped access
- Bisley 'B' signature embroidery on back hip patch pockets
- Twin needle and triple needle top stitching for extra durability
- Contrast thick top stitching thread
- YKK branded metal zip front fly

Fabric

- 100% Cotton Denim 465gsm

Sizes

- 8 - 24

Colours

- Dark Denim (BDAD)

NEW



3M TAPED INDUSTRIAL WORK DENIM JEAN
WOMEN'S Subtle Boot Leg

BPL6053T

Features

- 3M 9920 Reflective taped 'Hoop' pattern around legs
- Modern subtle boot leg fit
- Garment washed for comfort
- Classic 5 pocket styling with front angle shaped access
- Bisley 'B' signature embroidery on back hip patch pockets
- Twin needle and triple needle top stitching for extra durability
- Contrast thick top stitching thread
- YKK branded metal zip front fly

Fabric

- 100% Cotton Denim 490gsm

Sizes

- 8 - 24

Colours

- Dark Denim (BDAD)

NEW



PROTECTIVEWEAR



FABRIC TREATMENT CHART

Bisley Protectivewear garments use our tried and tested design philosophy, focusing on quality and practical solutions for your work environment. The below chart is a guide to some of the fabrications which we currently use in our treated garments. This is a guide to what is possible only. Not all garments with these fabrications contain these treatments.

Fabric	Composition	Bisley FLAME RESISTANT					Bisley ANTI-STATIC WEAR		Bisley INSECT PROTECTION	Bisley ANTI BACTERIAL	Bisley HEAT MANAGEMENT	Bisley WATER-PROOF
		ATPV 6-7	ATPV 8-9	HRC 0	HRC 1	HRC 2	Natural Cotton Properties	Anti-Static Carbon 100% Protection	Yes / No	Yes / No	Yes / No	Yes / No
Indura® Ultra Soft® (341) - 186gsm	88% Cotton/ 12% High Tenacity Nylon	✓		✓	✓		✓					
Indura® Ultra Soft® (301) - 237gsm	88% Cotton/ 12% High Tenacity Nylon		✓	✓	✓	✓						
Bisley CP-A250 - 250gsm Treated	88% Cotton/ 11% Polyamide/ 1% Anti Static (Carbon)	✓		✓	✓		✓	✓	✓	✓	✓	
Bisley Generic Inherent FR - 240gsm	Meta Cellulosic Blend		✓	✓	✓	✓		✓	✓	✓	✓	
Cotton Preshrunk Drill - 155gsm	100% Cotton						✓	✓	✓	✓	✓	
Cotton Preshrunk Drill - 190gsm	100% Cotton						✓	✓	✓	✓	✓	
Cotton Preshrunk Drill - 240gsm	100% Cotton						✓	✓	✓	✓	✓	
Cotton Preshrunk Drill - 310gsm	100% Cotton						✓	✓	✓	✓	✓	
Preshrunk Poplin - 110gsm	65% Cotton 35% Polyester							✓	✓	✓	✓	
Cotton Chambray - 130gsm	100% Cotton						✓	✓	✓	✓	✓	
Cotton Denim - 390gsm	100% Cotton						✓	✓	✓	✓	✓	
Cotton Chino - 250gsm	100% Cotton						✓	✓	✓	✓	✓	
PV Polyester & Viscose - 235gsm	65% Polyester 35% Viscose							✓	✓	✓	✓	

Some treatments may result in changes of colour or texture of the fabric surface area. Be sure to ask your local Bisley Workwear sales representative on your options for matching treated and non-treated garments.

The above chart is to be used as a guide only. The Bisley Workwear Product team will always analyse the features and benefits of each fabrication for your project, and offer you the most practical and advanced solution to meet your requirements.

PROTECT YOUR GREATEST ASSET... YOUR WORKERS

As a major manufacturer of workwear apparel, Bisley Workwear is committed to the continual development of garments that deliver a strong health and safety solution.

In recognition of global safety standards and requirements, Bisley has developed a range of protective fabrics and treatments that protect workers across a broad range of hazardous environments.

Whether the risk is from flame, disease, climate or work-site specific, there is a safety solution for all elements. From a single line of defense to multiple treatments on one garment, worker health and safety is the paramount concern.

This technology enables our flame resistant garments to be treated with an insect protection treatment, an anti-bacterial treatment, be water resistant and contain a negastatic property - all in one garment.

Working with fabric specialists across Europe and the USA, leading edge technologies have been applied to functional and durable workwear garment designs, resulting in a range that is comfortable, safe and long-lasting - as well as providing protection.

As part of the Bisley Protectivewear category, Bisley Workwear has worked closely with established European fabric specialists and independent laboratories at some of Europe's leading universities, to produce Bisley Insect Protection (IP) garments.

Insect borne disease has been a silent killer worldwide. The malaria belt has been widely documented, yet with the shift in climate due to global warming, many insect species are appearing in regions previously immune to health threats such as Malaria, Lyme disease, Dengue fever, Ross River fever - to name a few.

Complying with NATO Standard TL8305, similar garments have been worn by many of Europe's armed forces for protection in some of the harshest and deadliest terrains in the world. Lasting up to 100 washes, with 100% knockdown rates, Bisley IP garments are not only durable, functional and comply with global safety standards, there is no harm to the environment from residual water following washing.

Tested under World Health Organisation (WHO) recommendations. Each garment passes the highest of testing standards, is odourless and is safe for human use.

Bisley Flame Resistant (FR) clothing has drawn on both inherent and treated FR fabric solutions to enable all flame risk categories to be covered, whilst enabling multiple treatments to be applied, therefore protecting against secondary risk at the same time.

Available in a range of weights, risk categories, calorie ratings, as well as high visibility and water resistant, the Bisley FR range complies with global standards and has been certified to all international test requirements.

When it comes to worker health, Bisley Protectivewear can offer you the highest level of protection.



INSECT PROTECTION



“Most of the serious fever-related diseases in humans are triggered off by microorganisms transmitted by insects.”
Encyclopedia Britannica

Based on scientific estimates, at present one person out of six has been infected with insect transmitted diseases. According to the information of US health control centres, from the 17th to the early 20th century, more cases of illness and death were caused by these than all other causes together.

- ✓ Comply with NATO Standard TL8305
 - Permethrin content measurement
 - Insect knock down rates
- ✓ Tested using World Health Organisation (WHO) recommendations
- ✓ Comply with Cytotoxicity testing which measures the potential for skin irritation
 - DIN EN ISO 10993-1:2003-12
 - DIN EN ISO 10993-5:1999-11
 - DIN EN ISO 10993-12:2005-03
- ✓ Non-toxic to humans, safe and odourless
- ✓ Superior protection against insect bites including mosquitoes, ticks, lice and bed bugs
- ✓ Protection for up to 100 domestic washes
- ✓ 100% knock down rates after contact up to approximately 72 minutes
- ✓ No repetition of treatment necessary
- ✓ We recommend that exposed skin not covered by Bisley Insect Protection garments should be protected by an approved insect repellent

INSECTS AND THEIR TRANSMITTABLE DISEASES
TWO TRANSMISSION POSSIBILITIES

Vectors such as flies can carry on their legs a large number of microorganisms, which cause diseases (typhus, dysentery, cholera or trachoma, worldwide the most frequent cause of blindness) when exceeding a certain number.

The second possibility is that vectors spread bacteria, viruses or parasites by stinging or biting. In this way they transmit germs from an infected host into the body of the new host.



Mosquitoes transmit malaria, dengue fever or yellow fever



Fleas host encephalitis germs as well as agents of other diseases



Ticks transmit Lyme borreliosis



Tsetse flies transmit sleeping sickness
Sand flies can transmit leishmaniasis

High Visibility fabrics are tested in accordance with AS/NZS 1906.4.2010 to ensure they meet the high quality expected. For Day/Night or Night garments, Bisley Insect Protection garments use 3M branded retroreflective tape to guarantee international consistency.

High Visibility garments are tested in accordance with AS/NZS 4602:1:2011 to ensure they meet the Day, Day/Night or Night Standard for which they are advertised.

Bisley Insect Protection garments are regularly tested to ensure the 100% fast knock-down rate within 72 minutes is maintained.

The chemical compound used in the Bisley Insect Protection garments has been tested in accordance with international standards. It has been assessed by neutral scientific experts, which concluded, that the Bisley Insect Protection product is harmless to human health if it is used correctly according to its operating instructions and product safety standards.



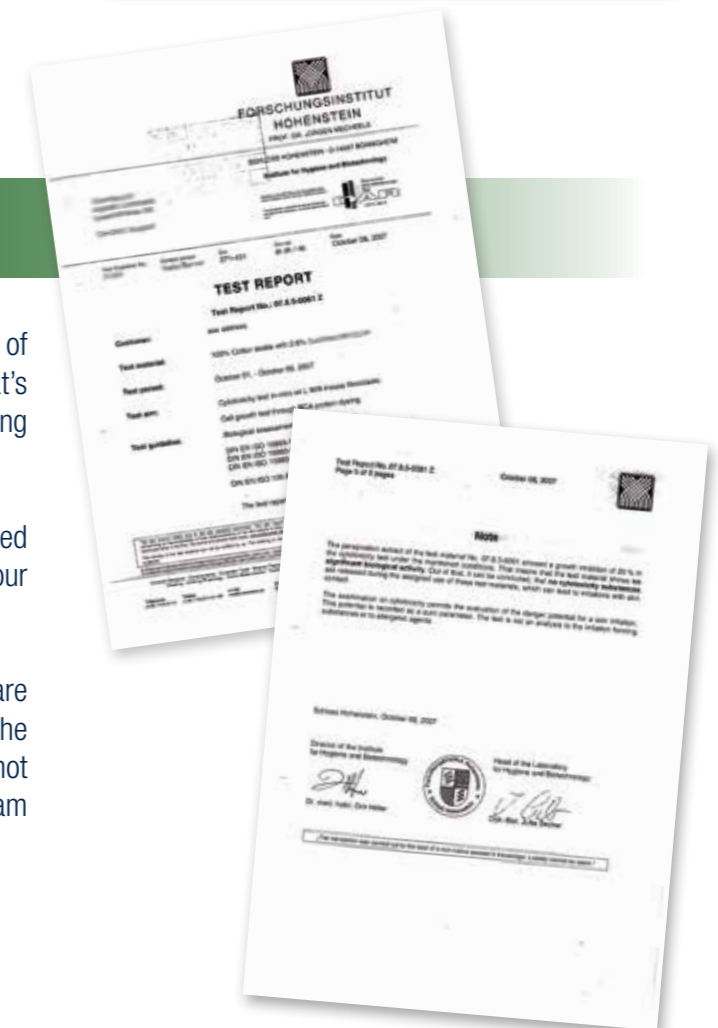
BISLEY INSECT PROTECTION FABRICS
DEVELOPMENT INFORMATION

Innovation and product development is key to the success of Bisley Insect Protection and pushes the boundaries of what's currently achievable by offering 100 wash protection in clothing and accessories.

We work with major organisations and world recognised universities for testing of local insect species, ensuring our protection is the most suitable for your climate.

Bisley Workwear and Bisley Insect Protection garments are labelled with detailed care instructions to ensure you get the most out of your gear. Wearing inferior product that does not comply with international standards could put you and your team at risk of harm in dangerous situations.

Choose Bisley Insect Protection for quality guaranteed.





INSECT PROTECTION DRILL SHIRT
Cool Lightweight 2 Tone Hi Vis Gusset Cuff

VRS6895

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable full gusset sleeve cuff
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Open Mesh 200gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02)



INSECT PROTECTION HI VIS DRILL SHIRT
2 Tone Long Sleeve

VRS6267

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02)



INSECT PROTECTION CHAMBRAY SHIRT
Long Sleeve

VRS76407

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- 2 rounded patch chest pockets with buttoned openings
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons and stitching

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- S - 6XL

Colours

- Blue (BWED)



INSECT PROTECTION FISHING SHIRT
Cool Lightweight Long Sleeve

VRS6140

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Large, internal, vented upper back area
- 2 pleated chest pockets with touch-tape flaps
- Pen holder on both pockets
- Sunglasses hook near centre left pocket
- Roll-up sleeve tabs with buttons
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Polyester Mesh Ventilation

Sizes

- S - 6XL

Colours

- Stone (BSAN), Light Blue (BBLB),





INSECT PROTECTION DRILL PANT
Single Pleat Front

VRP6007

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets and coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77 - 117 (Navy)
- Regular 77 - 112 (Khaki)

Colours

- Navy (BPCT), Khaki (BCDR)



INSECT PROTECTION CHINO PANT
Single Pleat Front

VRP6090

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets and waistband coin pocket
- 8 reinforced belt loops

Fabric

- 100% Cotton Preshrunk Chino 250gsm

Sizes

- 77 - 112

Colours

- Taupe (BCND)



INSECT PROTECTION UTILITY PANT
Flat Front

VRP6999

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Side angled pockets with right internal pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs
- Double layered knee for extra strength

Fabric

- 100% Cotton Preshrunk Drill 240gsm

Sizes

- Regular 77 - 112

Colours

- Khaki (BCDR)



INSECT PROTECTION WORK SOCKS
Antibacterial

VRSX7205

Features

- Superior shaping
- Extra heel stress-point support
- Reinforced toe
- Increased durability for industrial environments
- Antibacterial treatment
- Reduces the risk of fungi and odour

Fabric

- 80% Cotton/ 17% Polyamide/ 3% Elastane Knitted Jersey 220gsm

Sizes

- 6-10 and 11-13

Colours

- Black (BBLK), Navy (BPCT)



BISLEY INSECT PROTECTION FABRICS WITH ANTI-BACTERIAL TREATMENT
INFORMATION FACT SHEET

The natural anti-bacterial effect of silver against a broad range of bacteria is undisputed and scientifically proven. It damages the cell membranes of bacteria and inhibits their growth. In addition, it hinders the reproduction of the bacteria responsible for odour development.

Sanitized[®] Silver is the newest generation of antimicrobial finishes for synthetic fibres, especially polyester. This highly innovative product offers advantages for the producer as well as for the consumer: no binder is necessary, it can be applied during the extract procedure and has washing resistance of up to 100 cycles at 60° Celsius.

- ✓ Prevent development of unpleasant odours caused by bacteria
- ✓ Safe for humans, animals and their environment
- ✓ Dermatologically tested
 - DIN EN ISO 10993-5
- ✓ EPA registered
- ✓ Excellent washing resistance, especially on synthetic fibres 20-50 washing cycles according to
 - EN ISO 6330 (2A) 60°C
- ✓ Reliable and durable bacteriostatic effect against a broad range of bacteria including MRSA (Mehicillin Resisterer Staphylococcus Aureus)

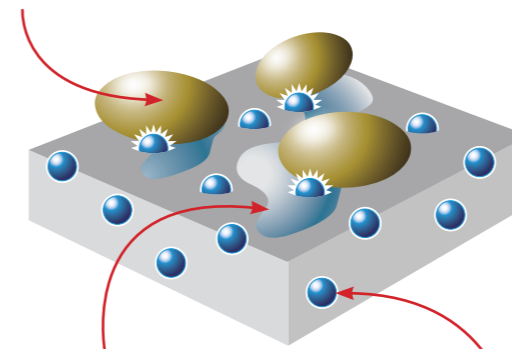
BISLEY ANTI-BACTERIAL TREATMENT
FABRIC HYGIENE FUNCTIONS

The silver ion locates the bacteria via the moisture and deactivates it.

This is the effect silver has on bacteria

1. Cell membrane is destabilised
2. Respiration is prohibited
3. Food (nutrient) intake is impeded
4. Cell division is inhibited

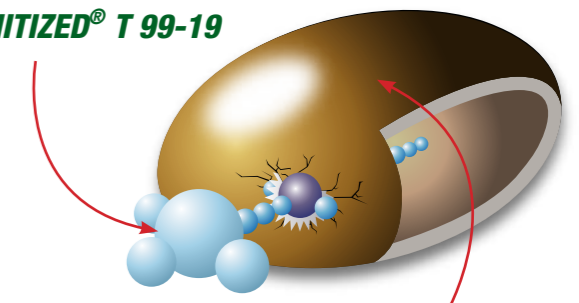
BACTERIA



MOISTURE

SUBSTRATE WITH SILVER IONS

SANITIZED[®] T 99-19



BACTERIA

FLAME RETARDANT



BISLEY FLAME RETARDANT FABRICS INFORMATION FACT SHEET

Industries which require Flame Retardant garments include Oil, Gas, Petrochemical and Chemical, Electrical, Molten Metal, Welding, Fire Fighting and Emergency Services.

Bisley Flame Retardant garments are made from fabrics that comply with international standards, to protect the wearer in risk environments. The fabric range fulfills measures such as durability, comfort, protection, weight and price.

- ✓ Comply with Australian and New Zealand Standards
 - AS 2919
 - AS/NZS 4399:1996
 - AS/NZS 1020:1995
 - AS/NZS 4602.1:2011
 - AS/NZS 1906.4:2010 (Class D, D/N and N, where applicable)
- ✓ US Standards and Guidelines
 - NFPA 70E
 - NFPA 2112
 - ASTM F1959
- ✓ International Testing Standards
 - ISO 14184-1
- ✓ 3M 8935 branded flame resistant retroreflective taping
- ✓ Low formaldehyde levels
- ✓ Protection against arc flash, flash fire, molten metal, radiant heat and contact heat
- ✓ Cotton blend fabrics allow a range of fabric styles, colour options and weights, where heat stress is an issue

BISLEY FLAME RESISTANT IMPORTANT TERMINOLOGY

HRC (Hazard Risk Category)

The minimum amount of Calories per square centimetre (ATPV) or Cal/cm² a treated garment must pass through with a 50% probability of a 2nd or 3rd degree burn occurring, thus the protective level of the treated clothing. The higher the ATPV, the higher the HRC level attained, and the greater the protection.

ATPV (Arc Thermal Performance Value)

Refers to the minimum incident energy (in Calories per cubic centimetre) that protective equipment can be exposed to and to prevent the onset of a second-degree burn. Ratings are based upon the total weight of the fabric.

Electrical Arc Flash

An electric arc flash is a dangerous release of energy created by an electrical fault that contains thermal energy, pressure waves, acoustical energy and debris. The intense energy and very short duration of an electric arc flash represents a very unique exposure. The American NFPA 70E guideline say that the temperature of an electric arc flash can reach 19,426°C.

The thermal energy released in an electric arc flash is expressed in calories per centimeter squared (cal/cm²). A typical electric arc flash can release energy levels from 4 cal/cm² to 30 cal/cm² and exposures between 30 cal/cm² and 60 cal/cm² are not uncommon. Everyday work clothes made from regular cotton or poly/cotton fabrics can be readily ignited at exposure levels as low as 4-5 cal/cm² and once ignited will continue to burn, adding to the extent of injury sustained from the arc alone.

Non-flame resistant 100% cotton can ignite just as easily as poly/ cotton fabric in an electric arc flash. While 100% cotton will not melt and drip, it burns hotter than poly/cotton fabrics and typically is heavier allowing it to burn longer and making it harder to extinguish.

BISLEY FLAME RETARDANT CUSTOM MADE PRODUCT INFORMATION FACT SHEET

Bisley Workwear currently offers Flame Retardant clothing solutions to suit your Protective wear needs and requirements

1 A complete stock service on Indura® Ultra Soft® Flame Retardant clothing, shown on pages 77-78 of this catalogue

2 A full Custom Made Product using inherent Flame Retardant fabric, made to the customer's specific requirements utilizing the very best inherent fabric solution such as Tecasafe® plus

TENCATE
Tecasafe® plus



TenCate Tecasafe® Plus is engineered to provide unbeatable electric arc and flash fire protection that lasts twice as long as FR treated cotton fabrics. Yet it's soft and lightweight fabric provides unmatched comfort. It is also comforting to know that Tecasafe® Plus fabrics inherent protection will never wash or wear out. TenCate high performance fabrics provide protection, comfort, durability and excellent value.

Inherently flame resistant

FR properties are built in, and won't wash or wear out. Exceeds NFPA 70E HRC 2 and NFPA 2112 performance standards.

Comfortable to wear

Soft and breathable. Superior moisture management because of special cellulosic fibre content.

Exceptional durability

Outstanding abrasion resistance and better strength retention after multiple commercial washes.

Outstanding laundered appearance

Fabric retains its like-new look and maintains permanent pressed appearance better than other protective fabrics.

Excellent value

Long life cycle and competitive price means lowest cost.

Hi visibility

ANSI 107 and CSA Z96 compliant for low visibility environments.

BISLEY FLAME RETARDANT CUSTOM MADE PRODUCT

CUSTOM INHERENT SOLUTIONS

Not every Inherent flame retardant solution is right for every application. Bisley can provide an Inherent garment to meet the specific risk environment that a worker will face. For example industries such as:

Electrical **Oil and Gas** **Fuel Transportation** **Wildlands** **Emergency Response**

Inherent fabric solutions are generally lighter weight, have a better tear and tensile strength, have greater abrasion resistance and the life of the garment is generally longer than a treated alternative.

Whether it is a well known branded inherent fabric, or the Bisley generic inherent fabric, health and safety are of the highest priority. All Bisley inherent fabrics comply with global best practice in both standards and performance.

As the flame retardant industry transitions from treated product to inherent, the Bisley inherent solutions provide the highest level of protection at a cost-competitive advantage. Whilst a price cannot be placed on the life of a worker, Bisley flame retardant garments enable the best-of-breed garments to be affordable and safe.



3M TAPED CLOSED FRONT HI VIS SHIRT
2 Tone Long Sleeve - Flame Resistant

BS8002

Features

- Flame resistant Indura® Ultra Soft® fabric
- 3M 8935 Reflective taped 'Hoop' pattern around body
- Half closed button front placket
- Full gusset sleeve cuff
- 2 squared chest pockets with button down flaps
- Left pocket with pen division
- Reinforced, flame resistant components and trims
- 2 piece contrast coloured structured collar

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Orange/ Navy (TT05)



3M TAPED HI VIS SHIRT
Long Sleeve - Flame Resistant

BS8004

Features

- Flame resistant Indura® Ultra Soft® fabric
- 3M 8935 Reflective taped 'Hoop' pattern around body
- Full gusset sleeve cuff
- 2 rounded chest pockets with button down flaps
- Left pocket with pen division
- Reinforced, flame resistant components and trims
- 2 piece structured collar
- Solid colour high visibility protection

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (341)
88% Cotton/ 12% High Tenacity Nylon 186gsm

Sizes

- S - 6XL

Colours

- Orange (BVE0)



3M TAPED HI VIS COVERALL
Flame Resistant

BC8001

Features

- Flame resistant Indura® Ultra Soft® fabric
- 3M 8935 Reflective taped 'Hoop' pattern around body
- Plastic press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Back utility patch pocket and ruler/ phone pocket

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Orange/ Navy (TT05), Orange (BVE0)



3M TAPED ORIGINAL DRILL WORK PANT
Single Pleat Front - Flame Resistant

BP8000

Features

- Flame resistant Indura® Ultra Soft® fabric
- 3M 8935 Reflective taped 'Hoop' pattern around legs
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)



ORIGINAL DRILL WORK PANT
Single Pleat Front - Flame Resistant

BP8010

Features

- Flame resistant Indura® Ultra Soft® fabric
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)



HI VIS COVERALL
Flame Resistant

BC8011

Features

- Flame resistant Indura® Ultra Soft® fabric
- Plastic press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Back utility patch pocket and ruler/ phone pocket
- Solid colour high visibility protection

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Orange (BVE0)



BISLEY FLAME RESISTANT
FREQUENTLY ASKED QUESTIONS

Do I need a Flame Resistant garment?

Every day, workers in the electrical maintenance, utilities, oil, gas, petrochemical and steel industries work in environments that may expose them to hazards that could cause severe or fatal burn injuries. In the event of a momentary electric arc, flash fire or molten metal splash exposure, non-flame resistant work clothes can ignite and will continue to burn even after the source of ignition has been removed. Untreated natural fabrics will continue to burn until the fabric is totally consumed, while non-flame resistant synthetic fabrics will burn with melting and dripping, causing severe contact burns to the skin.

The use of flame resistant clothing will provide thermal protection at the exposure area. After the source of the ignition is removed, flame resistant garments will self-extinguish.

What is Flame Retardant?

Flame retardant is the characteristic of a fabric that causes it to self-extinguish when the source of ignition is removed. The most common and simple test methods in Australia to determine self extinguishing characteristics is AS 2755.1 and AS 2755.2. These are simple vertical flame and flame spread test methods.

Fabrics that self-extinguish, after the source of ignition is removed, can dramatically reduce body burn percentage and increase the chance for survival.

Inherent vs Treated

There are two main types of flame retardant fabrics used to manufacture flame resistant clothing: fabric made from inherently flame resistant fibres or flame retardant chemically treated fabrics. Treated flame retardant fabrics are plain fibres/fabrics that are chemically treated with a mixture of chemicals so that they become fire retardant.

Inherent flame retardant means that the flame resistant properties have, from the very beginning always been a part of the fibers used to make the fabric. This is because the flame-resistance is an intrinsic part of inherently flame resistant fibers, it is permanent, and cannot be washed out or worn out of the fiber no matter how the garment is used or laundered.



CASUALWEAR





CHAMBRAY SHIRT
Short Sleeve

B71407

Features

- Double chest mitred patch pockets with buttoned opening
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured button down collar
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- XS - 6XL

Colours

- Blue (BWED)



OXFORD SHIRT
Short Sleeve

BS1030

Features

- 2 button down pleated flap pockets with mitred corners
- Left chest pocket with pen division
- Centre back box pleat
- Sleeve cuff with button tab
- Oxford weave fabric
- 2 piece structured collar
- Contrast, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Oxford 135gsm

Sizes

- S - 6XL (Blue)
- S - 3XL (Green, White)

Colours

- Blue (BCRU), Green (BLWR), White (BWHT)



MINI TWILL SHIRT
Short Sleeve

BS1255

Features

- 2 inverted pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- 2 piece structured collar with button down points
- Contrast coloured buttons

Fabric

- 100% Cotton Preshrunk Mini Twill 155gsm

Sizes

- S - 3XL

Colours

- Stone (BCEM)



METRO SHIRT
Short Sleeve

BS1031

Features

- 2 button down flap pockets with mitred corners
- Left chest pocket with pen division
- Double back pleats for increased shoulder movement
- 2 piece, reinforced structured collar
- Self colour, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Yarn-Dyed Cotton 100gsm

Sizes

- S - 3XL

Colours

- Blue (BBYD)



CHAMBRAY SHIRT
Long Sleeve

B76407

Features

- Double chest mitred patch pockets with buttoned opening
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured button down collar
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- XS - 6XL

Colours

- Blue (BWED)



OXFORD SHIRT
Long Sleeve

BS6030

Features

- 2 button down pleated flap pockets with mitred corners
- Left chest pocket with pen division
- Centre back box pleat
- 2 button sleeve cuff with placket
- Oxford weave fabric
- 2 piece structured collar
- Contrast, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Oxford 135gsm

Sizes

- S - 6XL (Blue, Green)
- S - 3XL (White Only)

Colours

- Blue (BCRU), Green (BLWR), White (BWHT)



MINI TWILL SHIRT
Long Sleeve

BS6255

Features

- 2 inverted pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons

Fabric

- 100% Cotton Preshrunk Mini Twill 155gsm

Sizes

- S - 6XL

Colours

- Stone (BCEM)



METRO SHIRT
Long Sleeve

BS6031

Features

- 2 button down flap pockets with mitred corners
- Left chest pocket with pen division
- Double back pleats for increased shoulder movement
- Buttoned, adjustable sleeve cuff
- 2 piece, reinforced structured collar
- Self colour, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Yarn-Dyed Cotton 100gsm

Sizes

- S - 3XL

Colours

- Blue (BBYD)





COTTON POLO SHIRT
Short Sleeve w/ Pocket

BK1089

Features

- Rib knit collar
- Left chest pocket with pen division
- 3 button front placket
- Comfort neck tape

Fabric

- 100% Cotton Pique Knit 185gsm

Sizes

- XS - 3XL

Colours

- Navy (BPCT), Black (BBLK)



CHINO SHORT
Easy-Fit Flat Front

BSH1092

Features

- Easy-fit adjustable waist
- Re-engineered flat front design
- Coin pocket concealed in waistband
- YKK branded zip front fly
- Back welt pockets with button opening
- 2 angled side pockets
- 8 reinforced belt loops

Fabric

- 100% Cotton Preshrunk Chino 240gsm

Sizes

- 77-112

Colours

- Taupe (BCND), Black (BBLK), Navy (BTOE)



CHINO PANT
Easy-Fit Flat Front

BP6092

Features

- Easy-fit adjustable waist
- Re-engineered flat front design
- Coin pocket concealed in waistband
- YKK branded zip front fly
- Back welt pockets with button opening
- 2 angled side pockets
- 8 reinforced belt loops

Fabric

- 100% Cotton Preshrunk Chino 240gsm

Sizes

- Regular 77-112

Colours

- Taupe (BCND), Black (BBLK), Navy (BTOE)



ROUGH RIDER MOLESKIN JEANS
Straight Cut

BJ6018

Features

- Regular fit waist and straight cut leg
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability

Fabric

- 100% Cotton Moleskin 385gsm

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Navy (BTOE), Ecru (BFGY)



ADVENTURE SHIRT
Cool Lightweight Long Sleeve

BS6145

Features

- Large, internal, vented upper back area
- 2 pleated chest pockets with touch-tape flaps
- Pen holder on both pockets
- Sunglasses hook near centre left pocket
- Roll-up sleeve tabs with buttons
- 2 piece structured collar
- Buttoned, adjustable sleeve cuff

Fabric

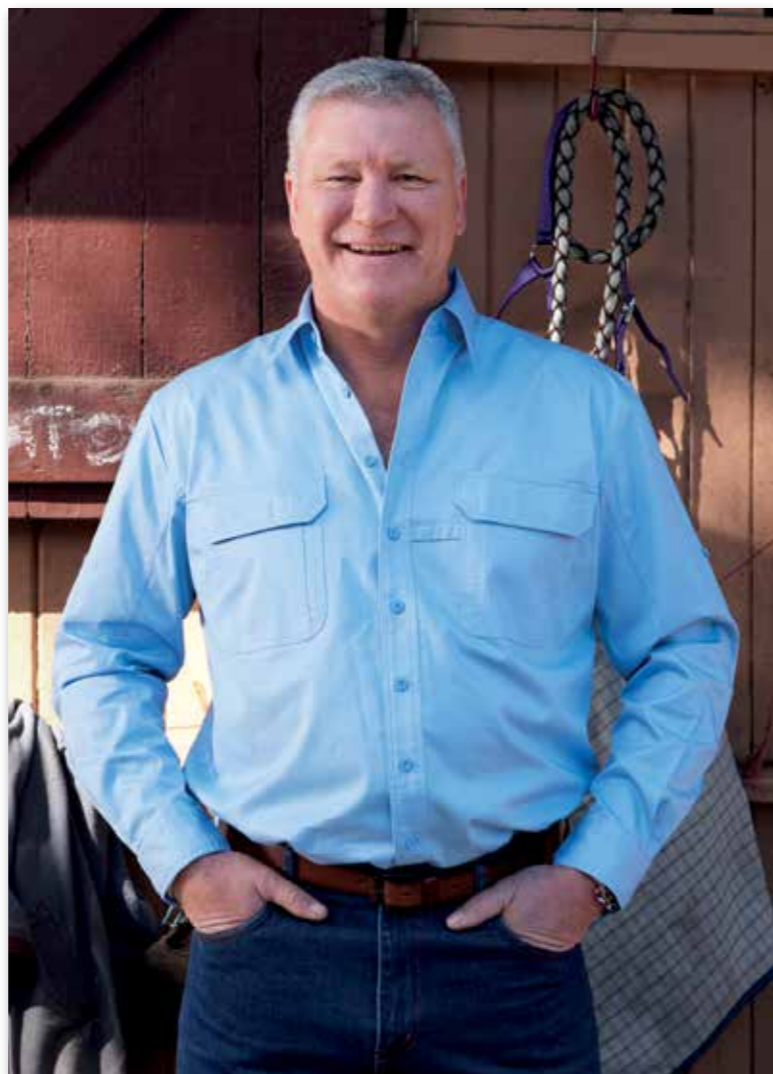
- 100% Cotton Preshrunk Drill 155gsm
- 100% Polyester Mesh Ventilation

Sizes

- S - 3XL

Colours

- Stone (BSAN), Light Blue (BBLB), Black (BBLK)



ROUGH RIDER DENIM JEANS
Straight Cut

BP6050

Features

- Regular fit leg and waist
- 5 back patch jean pockets with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 100% Cotton Denim 390gsm (13.75oz)

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Blue (BTWB)



ROUGH RIDER STRETCH DENIM JEANS
Straight Cut

BP6712

Features

- Stretch denim for extra comfort
- Regular fit leg and waist
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 95% Cotton Denim/ 5% Elastane 390gsm (13.75oz)

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Blue (BTWB)





WOMEN'S CHAMBRAY SHIRT
Short Sleeve

B71407L

Features

- Panelled front with bust and waist shaping
- Double chest mitred patch pockets with buttoned opening
- Left chest pocket with pen division
- 2 piece structured button down collar
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)



WOMEN'S CHAMBRAY SHIRT
Long Sleeve

B76407L

Features

- Panelled front with bust and waist shaping
- Double chest mitred patch pockets with buttoned opening
- Left chest pocket with pen division
- 2 piece structured button down collar
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)



WOMEN'S STRETCH JEANS
Straight Cut

BPL6712

Features

- Stretch denim for extra comfort
- Regular fit leg and waist
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 95% Cotton Denim/ 5% Elastane 390gsm (13.75oz)

Sizes

- 8 - 24

Colours

- Blue (BTWB)





BUSINESSWEAR





POPLIN BUSINESS SHIRT
Short Sleeve w/ Pocket

BB1601

Features

- Single left chest patch pocket
- Sleeve cuff with buttoned tab
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- White (BWHT), Light Blue (BPLB)



POPLIN BUSINESS SHIRT
Long Sleeve w/ Pocket

BB6601

Features

- Single left chest patch pocket
- Adjustable sleeve cuff
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- White (BWHT), Light Blue (BPLB)



CROSS-DYED BUSINESS SHIRT
Short Sleeve w/ Pocket

BB1646

Features

- Single left chest patch pocket
- Sleeve cuff with buttoned tab
- Centre back box pleat for increased shoulder movement
- 2 piece structured collar with button-down points

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- Blue (BAMO)



YARN-DYED CHECK BUSINESS SHIRT
Long Sleeve w/ Pocket

BB6142

Features

- Left chest patch pocket
- Centre back box pleat for increased shoulder movement
- 2 piece, reinforced structured collar
- Self colour, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Yarn-Dyed Check Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- White (CWHT)



CROSS-DYED BUSINESS SHIRT
Long Sleeve w/ Pocket

BB6646

Features

- Single left chest patch pocket
- Adjustable sleeve cuff
- Centre back box pleat for increased shoulder movement
- 2 piece structured collar with button-down points

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- Blue (BAMO)



DRESS TROUSER
Easy-Fit Single pleat

BP6286

Features

- Easy-fit adjustable waist
- Coin pocket in waistband
- YKK branded zip front fly
- Single front pleat
- Back welt pockets with button opening
- 2 angled side pockets

Fabric

- 65% Polyester/ 35% Viscose 240gsm

Sizes

- Regular 77-112

Colours

- Charcoal (BCCG), Black (BBLK), Navy (BTOE)





WOMEN'S YARN-DYED CHECK SHIRT
3/4 Sleeve

BL6142

Features

- Re-engineered sleeve fit
- Darted front and back waist shaping
- 3/4 length sleeve with split cuff
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Yarn-Dyed Check Poplin 110gsm

Sizes

- 8 - 24

Colours

- White (CWHT)



WOMEN'S POPLIN BUSINESS SHIRT
Short Sleeve

BL1601

Features

- New fit
- Panelled front with bust and waist shaping
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 8 - 24

Colours

- Blue (BPLB)



WOMEN'S CROSS-DYED SHIRT
Short Sleeve

BL1646

Features

- New fit
- Panelled front with bust and waist shaping
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)



WOMEN'S POPLIN BUSINESS SHIRT
Long Sleeve

BL6601

Features

- New fit
- Panelled front with bust and waist shaping
- Adjustable sleeve cuff
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 8 - 24

Colours

- White (BWHT), Light Blue (BPLB)



WOMEN'S CROSS-DYED SHIRT
Long Sleeve

BL6646

Features

- New fit
- Panelled front with bust and waist shaping
- Adjustable sleeve cuff
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

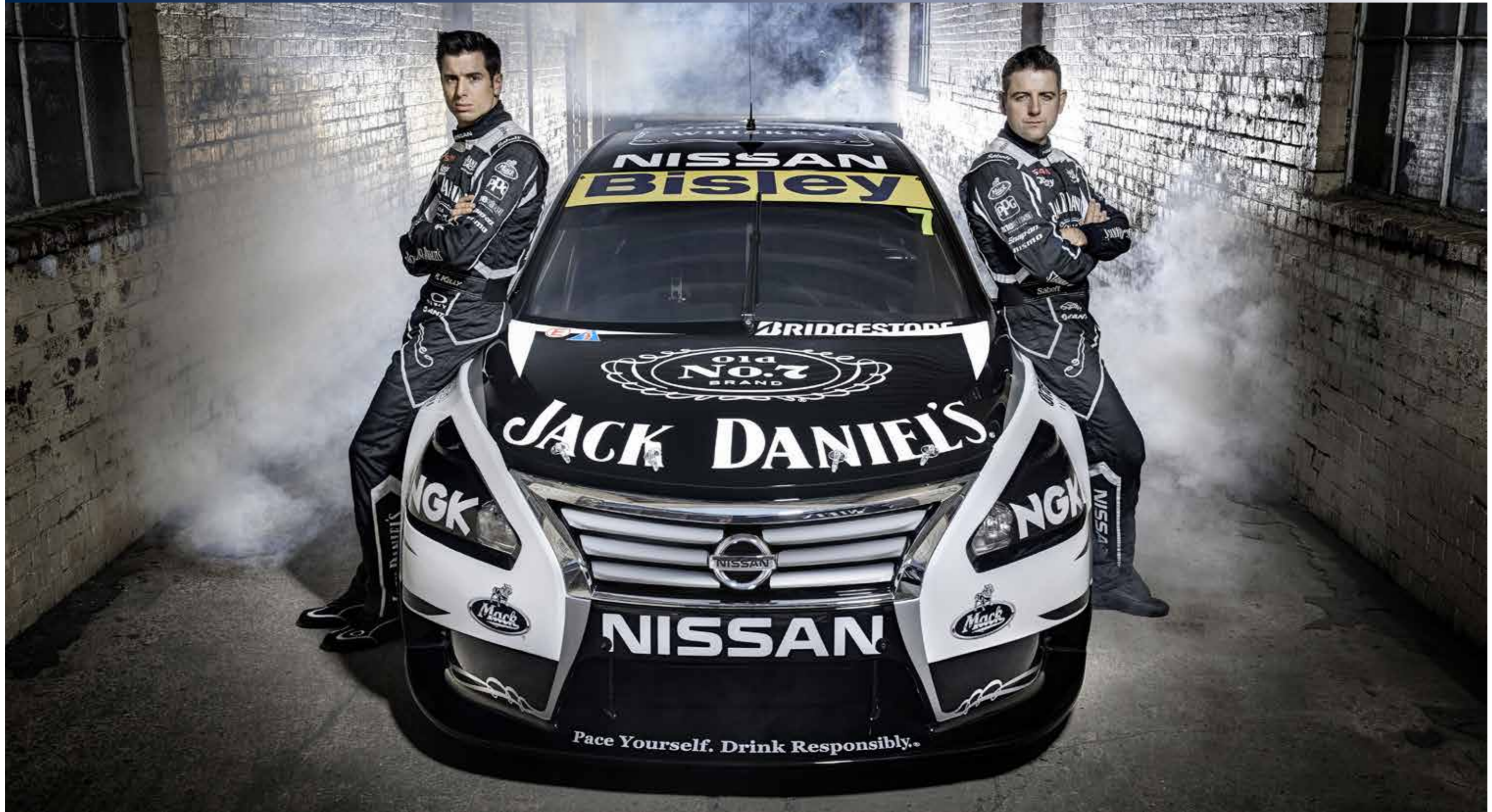
Sizes

- 8 - 24

Colours

- Blue (BWED)





Bisley Workwear has maintained its sponsorship with the Jack Daniels V8 racing team following the transition from Kelly Racing to Nissan Motorsport. This move sees Todd and Rick Kelly running the new Nissan V8, the brand that was unbeatable 20 years ago in the V8 series.

Nissan's entry into the V8 Supercar Championship reflects its brand promises of "innovation and excitement": innovation with the Car of the Future program and excitement through the attraction and popularity of V8 Supercars. The association between the Kelly organization and Bisley has raised the brand profile and increased awareness amongst the V8 enthusiast demographic. Both Bisley and Nissan Motorsport are looking forward to podium success in the 2013 season.

Bisley Workwear believes V8 Supercars provides an excellent platform for our brand to increase visibility and to further establish its profile in the Industrial, Protective and Workwear Apparel sectors, as many existing and potential customers

www.bisleyworkwear.com.au

are fans of V8 motor sport. David is particularly keen on Kelly Racing and Jack Daniel's as a racing brand that strikes the right note for Bisley's products:

"Rick Kelly and his team have impressed us greatly with their professionalism, energy, passion and willingness to work with us to develop new business. For us, this is just the start of something big in our growing relationship with the dynamic Kelly Racing operation." – David Gazal

Rick Kelly added that Bisley Workwear represents an important and exciting partnership for Kelly Racing: "The moment I walked into the Gazal Head Office in Sydney and met the Executive Team I knew this would be a great fit. This was a 'must have' association for our race team."

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SPONSORSHIP

SUPPORTING THE SOUTH MAROUBRA SURF LIFE SAVING CLUB



South Maroubra Surf Life Saving Club Inc. is a voluntary organisation, established in 1959, established to provide a safe aquatic environment at the south end of Maroubra Beach. They are affiliated with Surf Life Saving Sydney, Surf Life Saving NSW and Surf Life Saving Australia.

The South Maroubra Surf Club started when a group of men from Malabar saw the need for lifesaving services at the South end of Maroubra Beach. The club patrols the beach every Saturday and Sunday and Public Holiday from October to April of each year. South Maroubra Beach is well known for its great surf and with over 1000 members the patrolled beach has never lost a life, between the red and yellow flags, whilst a patrol has been on duty. In the most recent season, there were 273 Rescues, 129 first aid cases and 3040 preventative surf actions.

The South Maroubra Surf Life Saving Club also has a fine history of hosting major lifesaving events over the years including:

- NSW State Championships (1985, 1996, 1999 & 2001)
- Surf Life Saving Sydney Branch and NSW - Inflatable Rescue Boat Carnivals
- Kelloggs' Nutri Grain Surf League (televised nationally on Channel 9)
- Numerous Surf Life Saving Sydney Branch Championships
- Annual December - South Maroubra Age (Jnr) Sydney Carnival

ADDITIONS & AMENDMENTS

CHANGES FROM VOLUME 7 TO THIS CURRENT CATALOGUE

DELETED STYLES VOL.7 PAGE REFERENCE

BAB0007_BCDR	23	BS8014	81	VRS6267_TT15	69	VRPC6007	72
BK6455	16	BS6339T	46	VRS6433	69	VRS6140	71
BPL6007_BCDR	25	BSC7042T	45	VRP6999_BALU	72	VRS6255	70
BS1526_BBID	11	BC6009T	53	VRSL6433	75	BS1255_BBKR	87
BS6526_BBID	16	BC6011	51	VRC6718	74	BS6255_BBKR	89
BSC6679G	14	BC6357TW	52	VRC6720	74	BB6601_BBCN	97
BSH1256_BCDR	21	BC6718	52	VRLP6285	75	BB6601_BBLK	97
BS8012	81	VRS6896_TT01	69	VRP6999_BALU	72	BB6601_BTRN	97

NEW PRODUCTS

BS6443T	56	BPC6021	58	BPL6021	59	BP6055	61
BS6447T	56	BPC6021T	58	BPL6021T	59	BPL6053	62
BS6445T	56	BL6445T	59	BP6053	61	BPL6053T	62
BS6448T	56	BL6448T	59	BP6053T	61	BPL6055	62

ACKNOWLEDGEMENT

THANK YOU



Shot on location at the \$2 billion Central Park development in Sydney, a joint venture between Frasers Property Australia and Sekisui House Australia. Access courtesy of Watpac Constructions.

To the wonderful teams at Central Park and Botany Cranes for allowing Scott Cam and the Bisley team safely onto site for all of our catalogue action shots. Thank you.

INDEX
QUICK REFERENCE IMAGE GUIDE



INDEX
QUICK REFERENCE IMAGE GUIDE



INDEX
QUICK REFERENCE IMAGE GUIDE

 HI VIS POLAR FLEECE ZIP PULLOVER BK6889	 HI VIS VEST BK0345	 TAPED HI VIS VEST BT0347	 ACTION BACK OVERALL BAB0007	 REGULAR WEIGHT COVERALL BC6007
 3M TAPED HI VIS COVERALL R/W BC60778	 3M TAPED HI VIS COVERALL L/W BC6718TW	 2/T HI VIS COVERALL REGULAR WEIGHT BC6357	 3M TAPED 2/T HI VIS COVERALL L/W BC6719TW	 HI VIS FR COVERALL BC8011
 3M TAPED 2/T HI VIS FR COVERALL BC8001	 3M TAPED ORIGINAL WORK PANT BP6007T	 3M TAPED 8 POCKET CARGO PANT BPC6007T	 3M TAPED IND. ENG. CARGO PANT BPC6021T	 INDUSTRIAL ENGINEERED CARGO PANT BPC6021
 3M TAPED ROUGH RIDER JEAN BP6050T	 3M TAPED IND. WORK DENIM JEAN BP6053T	 ORIGINAL COTTON DRILL WORK PANT BP6007	 8 POCKET CARGO PANT BPC6007	 COOL LIGHTWEIGHT UTILITY PANT BP6999
 COOL LIGHTWEIGHT UTILITY PANT BP6899	 EASY-FIT PERMANENT PRESS PANT BP6123D	 RAZAR UTILITY PANT BPU6110	 coldblack® DRILL WORK PANT CBP6007	 coldblack® 8 POCKET CARGO PANT CBPC6007
 INDUSTRIAL WORK DENIM JEAN BP6053	 INDUSTRIAL STRETCH WORK JEAN BP6055	 ROUGH RIDER DENIM JEAN BP6050	 ROUGH RIDER STRETCH DENIM JEAN BP6712	 ROUGH RIDER MOLESKIN JEAN BJ6018
 EASY-FIT CHINO PANT BP6092	 INSECT PROTECTION DRILL PANT VRP6007	 INSECT PROTECTION COOL L/W PANT VRP6999	 INSECT PROTECTION CHINO PANT VRP6090	 EASY FIT DRESS TROUSER BP6286

INDEX
QUICK REFERENCE IMAGE GUIDE

 ORIGINAL FR DRILL WORK PANT BP8010	 3M TAPED ORIGINAL FR WORK PANT BP8000	 WORK SHORT BSH1007	 8 POCKET CARGO SHORT BSHC1007	 COOL LIGHTWEIGHT UTILITY SHORT BSH1999
 SIDE TAB SHORT BSH1256	 RUGBY SHORT BSHRB1007	 EASY-FIT PERMANENT PRESS SHORT BSH1123D	 CAMO SHORT BSH1828	 RAZAR UTILITY SHORT BSHU1110
 EASY-FIT CHINO SHORT BSH1092	 WOMEN'S DRILL SHIRT LS BL6339	 WOMEN'S CHAMBRAY SHIRT SS B71407L	 WOMEN'S CHAMBRAY SHIRT LS B76407L	
 WOMEN'S CROSS-DYED SHIRT SS BL1646	 WOMEN'S CROSS-DYED SHIRT LS BL6646	 WOMEN'S YARN-DYED CHECK SHIRT BL6142	 WOMEN'S POPLIN BUSINESS SHIRT SS BL1601	 WOMEN'S POPLIN BUSINESS SHIRT LS BL6601
 WOMEN'S 3M HI VIS INDUSTRIAL SHIRT BL6445T	 WOMEN'S 2/T HI VIS DRILL SHIRT LS BL6267	 WOMEN'S 3M 2/T HI VIS DRILL SHIRT LS BLT6456	 WOMEN'S 3M 2/T COOL L/W SHIRT LS BL6896	 WOMEN'S 3M 2/T HI VIS IND. SHIRT LS BL6448T
 WOMEN'S DRILL WORK PANT BPL6007	 WOMEN'S 3M TAPED DRILL WORK PANT BPL6007T	 WOMEN'S INDUSTRIAL DRILL PANT BPL6021	 WOMEN'S 3M INDUSTRIAL DRILL PANT BPL6021T	 WOMEN'S INDUSTRIAL WORK JEAN BPL6053
 WOMEN'S 3M INDUSTRIAL WORK JEAN BPL6053T	 WOMEN'S IND. STRETCH WORK JEAN BPL6055	 WOMEN'S STRETCH DENIM JEAN BPL6712	 WOMEN'S COOL L/W UTILITY SHORT BSHL1999	 INSECT PROTECTION SOCKS VRSX7205

INDEX
ALPHABETICAL LISTING BY PRODUCT CODE

B71407 CHAMBRAY SHIRT SS	83	BL6267 WOMEN'S 2/T HI VIS DRILL SHIRT LS	49
B71407L WOMEN'S CHAMBRAY SHIRT SS	88	BL6339 WOMEN'S DRILL SHIRT LS	21
B71526 EPAULETTE SHIRT SS	13	BL6445T WOMEN'S 3M HI VIS IND. COOL VENT SHIRT	59
B76407 CHAMBRAY SHIRT LS	83	BL6448T WOMEN'S 3M 2/T HI VIS IND. COOL VENT SHIRT	59
B76407L WOMEN'S CHAMBRAY SHIRT LS	88	BL6601 WOMEN'S POPLIN BUSINESS SHIRT LS	93
B76526 EPAULETTE SHIRT LS	13	BL6646 WOMEN'S CROSS-DYED BUSINESS SHIRT LS	94
BAB0007 ACTION BACK OVERALL	19	BL6896 WOMEN'S 3M 2/T COOL L/W SHIRT LS	49
BB1601 POPLIN BUSINESS SHIRT SS	91	BLT6456 WOMEN'S 3M 2/T HI VIS DRILL SHIRT LS	49
BB1646 CROSS-DYED BUSINESS SHIRT SS	92	BP6007 ORIGINAL COTTON DRILL WORK PANT	15
BB6142 YARN-DYED CHECK BUSINESS SHIRT LS	92	BP6007T 3M TAPED ORIGINAL WORK PANT	41
BB6601 POPLIN BUSINESS SHIRT LS	91	BP6050 ROUGH RIDER DENIM JEAN	86
BB6646 CROSS-DYED BUSINESS SHIRT LS	92	BP6050T 3M TAPED ROUGH RIDER DENIM JEAN	41
BC6007 REGULAR WEIGHT COVERALL	19	BP6053 INDUSTRIAL WORK DENIM JEAN	61
BC607T8 3M TAPED HI VIS COVERALL	44	BP6053T 3m TAPED INDUSTRIAL WORK DENIM JEAN	61
BC6357 2/T HI VIS COVERALL REGULAR	44	BP6055 INDUSTRIAL STRETCH WORK DENIM JEAN	61
BC6718TW 3M 2/T HI VIS NYLON STUD COVERALL	44	BP6092 EASY-FIT CHINO PANT	86
BC6719TW 3M TAPED 2/T HI VIS L/W COVERALL	44	BP6123D EASY-FIT PERMANENT PRESS PANT	16
BC8001 INDURA FR 3M TAPED HI VIS COVERALL	80	BP6286 EASY-FIT DRESS TROUSER	92
BC8011 INDURA FR HI VIS COVERALL	80	BP6712 ROUGH RIDER DENIM STRETCH JEAN	86
BJ6018 ROUGH RIDER MOLESKIN JEAN	86	BP6899 LIGHTWEIGHT UTILITY PANT	16
BJ6059T 3M 2/T HI VIS SOFT SHELL JACKET	46	BP6999 UTILITY PANT	15
BJ6060 SOFT SHELL JACKET	14	BP8000 INDURA FR 3M TAPED PANT	79
BJ6731 3M TAPED 2/T HI VIS BOMBER JACKET	45	BP8010 INDURA FR PANT	79
BK0345 HI VIS VEST	48	BPC6007 8 POCKET CARGO PANT	15
BK1089 COTTON POLO W/ POCKET SS	85	BPC6007T 3M TAPED 8 POCKET CARGO PANT	41
BK1234 2/T HI VIS POLO SS	39	BPC6021 INDUSTRIAL ENGINEERED CARGO PANT	58
BK1290 POLO SHIRT SS	12	BPC6021T 3M INDUSTRIAL ENGINEERED CARGO PANT	58
BK6234 2/T HI VIS POLO LS	39	BPL6007 WOMEN'S DRILL WORK PANT	21
BK6353 2/T HI VIS POLAR FLEECE JUMPER	40	BPL6007T 3M TAPED WOMEN'S DRILL WORK PANT	49
BK6709 DRILL JACKET	14	BPL6021 WOMEN'S INDUSTRIAL ENGINEERED PANT	57
BK6710 2/T HI VIS DRILL JACKET	45	BPL6021T WOMEN'S 3M INDUSTRIAL ENGINEERED PANT	57
BK6710T 3M TAPED 2/T HI VIS DRILL JACKET	46	BPL6053 WOMEN'S INDUSTRIAL WORK DENIM JEAN	62
BK6889 2/T HI VIS 1/4 ZIP POLAR FLEECE JACKET	40	BPL6053T WOMEN'S 3M INDUSTRIAL WORK DENIM JEAN	62
BK6975 5-IN-1 JACKET	47	BPL6055 WOMEN'S INDUSTRIAL STRETCH DENIM JEAN	62
BL1601 WOMEN'S POPLIN BUSINESS SHIRT SS	93	BPL6712 WOMEN'S STRETCH DENIM JEAN	88
BL1646 WOMEN'S CROSS-DYED BUSINESS SHIRT SS	94	BPUG110 RAZAR UTILITY PANT	23
BL6142 WOMEN'S YARN-DYED CHECK SHIRT 3/4 SL	93		

BS1030 OXFORD SHIRT SS	83	BSH1123D EASY-FIT PERMANENT PRESS SHORT	19
BS1031 METRO SHIRT SS	84	BSH1256 SIDE TAB SHORT	18
BS1255 MINI TWILL SHIRT SS	84	BSH1828 CAMO SHORT	19
BS1340 2/T HI VIS L/W DRILL SHIRT SS	35	BSH1999 COOL LIGHTWEIGHT UTILITY SHORT	17
BS1433 ORIGINAL COTTON DRILL SHIRT SS	11	BSHC1007 8 POCKET CARGO SHORT	17
BS1526 PERMANENT PRESS SHIRT SS	13	BSHL1999 WOMEN'S UTILITY SHORT	21
BS1893 COOL LIGHTWEIGHT DRILL SHIRT SS	12	BSHRB1007 RUGBY SHORT	18
BS1895 2/T HI VIS COOL L/W DRILL SHIRT SS	36	BSH1256 SIDE TAB SHORT	18
BS6030 OXFORD SHIRT LS	83	BSH1828 CAMO SHORT	19
BS6031 METRO SHIRT LS	84	BSH1999 COOL LIGHTWEIGHT UTILITY SHORT	17
BS6145 ADVENTURE SHIRT LS	85	BSHC1007 8 POCKET CARGO SHORT	17
BS6156T 3M X TAPED COOL L/W HI VIS SHIRT LS	34	BSHL1999 WOMEN'S UTILITY SHORT	21
BS6255 MINI TWILL SHIRT LS	84	BSHRB1007 RUGBY SHORT	18
BS6267 2/T HI VIS DRILL SHIRT LS	36	BSHU1110 RAZAR UTILITY SHORT	23
BS6267T 3M TAPED 2/T HI VIS SHIRT LS	38	BT0347 TAPED HI VIS VEST	48
BS6339 HI VIS DRILL SHIRT LS	33	BT6433G 3M TAPED GUSSET CUFF DRILL SHIRT	35
BS6340 2/T HI VIS L/W DRILL SHIRT LS	35	BT6456 3M TAPED 2/T HI VIS SHIRT LS	37
BS6433 ORIGINAL COTTON DRILL SHIRT LS	11	BT6458 3M HI TAPED 2/T HI VIS SHIRT LS	38
BS6443T 3M TAPED HI VIS INDUSTRIAL SHIRT LS	56	BT6482 3M TAPED HI VIS DRILL SHIRT LS	33
BS6445T 3M TAPED HI VIS INDUSTRIAL COOL VENT SHIRT	56	BTC6456 3M 2/T HI VIS CLOSED FRONT SHIRT LS	37
BS6447T 3M TAPED 2/T HI VIS INDUSTRIAL SHIRT LS	56	BTC6482 3M HI VIS CLOSED FRONT DRILL SHIRT LS	33
BS6448T 3M 2/T HI VIS INDUSTRIAL COOL VENT SHIRT LS	56	CBP6007 COLDBLACK DRILL WORK PANT	30
BS6526 PERMANENT PRESS SHIRT LS	13	CBPC6007 COLDBLACK 8 POCKET CARGO PANT	30
BS6893 COOL LIGHTWEIGHT DRILL SHIRT LS	12	CBS6267 COLDBLACK 2/T HI VIS DRILL SHIRT LS	29
BS6894 HI VIS COOL L/W DRILL SHIRT LS	34	CBS6433 COLDBLACK COTTON DRILL SHIRT LS	29
BS6895 2/T HI VIS COOL L/W DRILL SHIRT LS	36	CBSC6433 COLDBLACK CLOSED FRONT SHIRT LS	29
BS6896 3M 2/T HI VIS COOL L/W DRILL SHIRT LS	37	CBT6456 COLDBLACK 3M TAPED 2/T HI VIS SHIRT LS	29
BS6897 3M TAPED HI VIS COOL L/W SHIRT LS	34	VRP6007 INSECT PROTECTION DRILL PANT	73
BS8002 INDURA FR 3M 2/T HI VIS CLOSED FRONT SHIRT	79	VRP6090 INSECT PROTECTION CHINO PANT	73
BS8004 INDURA FR 3M TAPED HI VIS SHIRT LS	79	VRP6999 INSECT PROTECTION UTILITY PANT LS	73
BSC1433 CLOSED FRONT COTTON DRILL SHIRT SS	11	VRS6140 INSECT PROTECTION FISHING SHIRT LS	71
BSC6267 2/T HI VIS CLOSED FRONT DRILL SHIRT LS	36	VRS6267 INSECT PROTECTION 2/T HI VIS SHIRT LS	71
BSC6433 CLOSED FRONT DRILL SHIRT LS	11	VRS6895 INSECT PROTECTION 2/T HI VIS COOL L/W SHIRT	71
BSC6433 BVE0 HI VIS CLOSED FRONT DRILL SHIRT LS	33	VRS76407 INSECT PROTECTION CHAMBRAY SHIRT LS	71
BSC6896 3M 2/T HI VIS COOL L/W DRILL SHIRT LS	37	VRSX7205 INSECT PROTECTION WORK SOCKS	73
BSH1007 WORK SHORT	17		
BSH1092 EASY-FIT CHINO SHORT	85		



INDEX
LISTING BY AUSTRALIAN OR INTERNATIONAL STANDARD

AS/NZS 4602.1:2011 DAY USE ONLY			
BC6357 2/T HI VIS COVERALL REGULAR	44	BS6340 2/T HI VIS L/W DRILL SHIRT LS	35
BC8011 INDURA FR HI VIS COVERALL	80	BS6894 HI VIS COOL L/W DRILL SHIRT LS	34
BK0345 HI VIS VEST	48	BS6895 2/T HI VIS COOL L/W DRILL SHIRT LS	36
BK1234 2/T HI VIS POLO SS	39	BT0347 TAPED HI VIS VEST	48
BK6234 2/T HI VIS POLO LS	39	BSC6267 CLOSED FRONT 2/T HI VIS SHIRT	36
BK6353 2/T HI VIS POLAR FLEECE JUMPER	40	BL6267 WOMEN'S 2/T HI VIS DRILL SHIRT LS	49
BK6710 2/T HI VIS DRILL JACKET	45	BS6267 2/T HI VIS DRILL SHIRT LS	36
BK6889 2/T HI VIS 1/4 ZIP POLAR FLEECE PULLOVER	40	BSC6433 BVE0 CLOSED FRONT HI VIS DRILL SHIRT LS	33
BS1340 2/T HI VIS L/W DRILL SHIRT SS	35	VRS6267 INSECT PROTECTION 2/T HI VIS DRILL SHIRT	71
BS1895 2/T HI VIS COOL L/W DRILL SHIRT SS	36	VRS6895 INSECT PROTECTION HI VIS COOL L/W SHIRT	71
BS6339 HI VIS DRILL SHIRT LS	33		

AS/NZS 4602.1:2011 DAY/ NIGHT USE			
BC607T8 3M TAPED HI VIS COVERALL	44	BS6445T 3M TAPED HI VIS INDUSTRIAL COOL VENT SHIRT	56
BC6718TW 3M 2/T HI VIS NYLON STUD COVERALL	44	BS6447T 3M TAPED 2/T HI VIS INDUSTRIAL SHIRT LS	56
BC6719TW 3M TAPED 2/T HI VIS L/W COVERALL	44	BS6448T 3M 2/T HI VIS INDUSTRIAL COOL VENT SHIRT LS	56
BC8001 INDURA FR 3M TAPED HI VIS COVERALL	78	BS6267T 3M TAPED 2/T HI VIS SHIRT LS	38
BJ6059T 3M 2/T HI VIS SOFT SHELL JACKET	46	BS6896 3M COOL L/W 2/T GUSSET CUFF HI VIS SHIRT	37
BJ6731 3M TAPED 2/T HI VIS BOMBER JACKET	45	BS6896EP 3M COOL L/W 2/T GUSSET CUFF HI VIS SHIRT	52
BK6710T 3M TAPED 2/T HI VIS DRILL JACKET	46	BS6897 3M COOL L/W GUSSET HI VIS SHIRT	34
BK6975 5-IN-1 JACKET	47	BSC6896 3M COOL L/W 2/T GUSSET HI VIS SHIRT	37
BL6896 WOMEN'S 3M 2/T COOL L/W SHIRT LS	49	BT6456 3M TAPED 2/T HI VIS SHIRT	37
BLT6456 WOMEN'S 3M 2/T HI VIS DRILL SHIRT LS	49	BT6456EP 3M TAPED 2/T HI VIS SHIRT	51
BL6445T WOMEN'S 3M HI VIS IND. COOL VENT SHIRT	59	BT6458 3M TAPED 2/T HI VIS SHIRT	38
BL6448T WOMEN'S 3M 2/T HI VIS IND. COOL VENT SHIRT	59	BT6482 3M TAPED HI VIS DRILL SHIRT	33
BS6156T 3M X TAPED COOL L/W HI VIS SHIRT LS	34	BTC6456 3M CLOSED FRONT 2/T HI VIS SHIRT	37
BS6443T 3M TAPED HI VIS INDUSTRIAL SHIRT LS	56	BTC6482 3M CLOSED FRONT HI VIS DRILL SHIRT	33

AS/NZS 4602.1:2011 NIGHT USE ONLY			
BT6433G 3M TAPED DRILL SHIRT W/ GUSSET CUFF	35		
BP6007T 3M TAPED ORIGINAL WORK PANT	41		
BPC6007T 3M TAPED 8 POCKET CARGO PANT	41		
BP6050T 3M TAPED ROUGH RIDER JEAN	41		
BPC6021T 3M TAPED ENGINEERED CARGO PANT	58		
BPL6021T WOMEN'S 3M TAPED ENGINEERED DRILL PANT	59		
BP6053T 3M TAPED WORK DENIM JEAN	61		
BPL6053T WOMEN'S 3M TAPED WORK DENIM JEAN	62		

NFPA 70E		HRC 2		
BS8002 INDURA FR TAPED 2/T CLOSED FRONT SHIRT LS	79	BC8001 INDURA 3M TAPED FR HI VIS COVERALL	80	
BP8000 INDURA FR TAPED DRILL WORK PANT	79	BC8011 INDURA FR HI VIS COVERALL	80	
BP8010 INDURA FR DRILL WORK PANT	79			

NFPA 70E		HRC 1		
BS8004 INDURA FR TAPED HI VIS SHIRT LS	79			

SIZING SIZE CHARTS

SHORTS MENS

Size	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)	30	32	34	36	38	40	42	44	46	48	50	52

PANTS MENS

Size REGULAR	77R	82R	87R	92R	97R	102R	107R	112R	117R			
To fit waist size (cm)	77	82	87	92	97	102	107	112	117			
To fit waist size (inches)	30	32	34	36	38	40	42	44	46			
In-leg length (cm)	80	82	84	84	85	85	86	86	87			
Size STOUT			87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
To fit waist size (cm)			87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)			34	36	38	40	42	44	46	48	50	52
In-leg length (cm)			78	79	80	81	82	83	83	83	83	83
Size LONG	74L	79L	84L	89L	94L							
To fit waist size (cm)	74	79	84	89	94							
To fit waist size (inches)	29	31	33	35	37							
In-leg length (cm)	85	85	87	87	88							

OVERALLS MENS

Sizes REGULAR	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R
To fit chest size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	54	56
To fit waist size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)	30	32	34	36	38	40	42	44	46	48	50	52
In-leg length (cm)	80	80	82	82	84	84	86	86	87	87	87	87
Imperial size	3R	4R	5R	6R	7R	8R	9R	10R	11R	11R	11R	11R
NZ size	3R	4R	5R	6R	7R	8R	9R	10R	11R	12R	13R	14R
Bisley internal size code	3	4	5	6	7	8	9	10	15	16	17	18

Sizes STOUT			87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
To fit chest size (cm)			95	100	105	110	115	120	125	125	125	125
To fit chest size (inches)			38	40	42	44	46	48	50	50	50	50
To fit waist size (cm)			87	92	97	102	107	112	117	117	117	117
To fit waist size (inches)			34	36	38	40	42	44	46	46	46	46
In-leg length (cm)			78	79	80	81	82	83	83	83	83	83

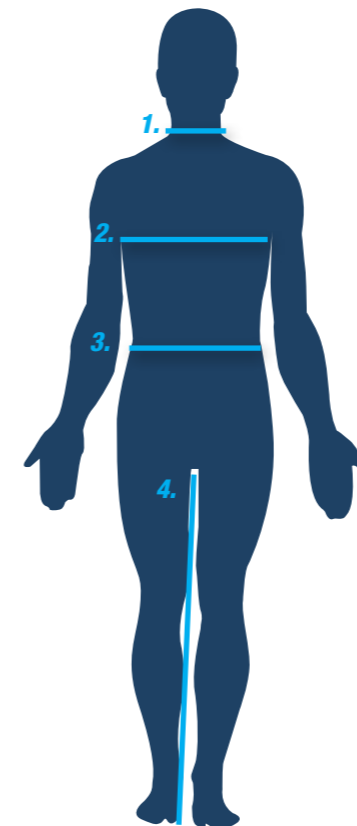
Imperial size	3.25S	4.25S	5.25S	6.25S	7.25S	8.25S	9.25S	10.25S	11.25S	12.25S		
NZ size	5S	6S	7S	8S	9S	10S	11S	12S	13S	14S		
Bisley internal size code	21	22	23	24	25	26	11	12	13	14		

Sizes LONG	74L	79L	84L	89L	94L						
To fit chest size (cm)	85	90	95	100	105						
To fit chest size (inches)	34	36	38	40	42						
To fit waist size (cm)	77	82	87	92	97						
To fit waist size (inches)	30	32	34	36	38						
In-leg length (cm)	85	85	87	87	88						
Imperial size	3.5L	4.5L	5.5L	6.5L	7.5L						
NZ size	3L	4L	5L	6L	7L						
Bisley internal size code	32	33	34	35	36						

SIZING SIZE CHARTS & HOW TO MEASURE

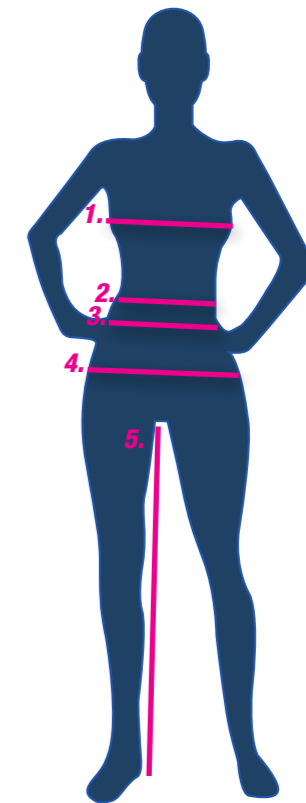
MEN'S MEASUREMENTS

- NECK:** Measure around the neck where the top of the shirt collar would sit.
- CHEST:** Standing naturally, measure around the fullest part of the chest and shoulder, under the arms with your arms at resting position.
- WAIST:** Measure over undergarments at the natural waistline (usually approx. 1cm below the navel).
- IN-LEG:** Measure from crotch to floor, with shoes.



WOMEN'S MEASUREMENTS

- BUST:** Measure around the fullest part of the bust and shoulder, under the arms with your arms at resting position.
- WAIST:** Measure over undergarments at the natural waistline (usually approx. 1cm below the navel).
- LOWER WAIST:** Measure over undergarment approx. 4cm below the natural waistline.
- HIP:** Measure over undergarments at hips (usually the widest part and is approx. 25cm below the waistline).
- IN-LEG:** Measure from crotch to floor, with shoes.



SHIRTS MENS

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
To fit neck size (cm)	36	37/38	39/40	41/42	43/44	46	48	50	52	54
To fit chest size (cm)	85	90	95	100	105	110	115	120	125	130
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52

JACKETS/ KNITWEAR MENS

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
To fit chest size (cm)	85	90	95	100	105	110	115	120	125	130
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52

ALL STYLES WOMENS

Size	6	8	10	12	14	16	18	20	22	24
To fit bust size (cm)	80	85	90	95	100	105	110	115	120	125
To fit natural waist size (cm)	60	65	70	75	80	85	90	95	100	105
To fit lower waist size (cm)	67	72	77	82	87	92	97	102	107	112
To fit hip size (cm)	87	92	97	102	107	112	117	122	127	132
In-leg length (cm)	78	78	80	80	80	80	82	82	82	82

CUSTOMER SUPPORT
DISTRIBUTOR SUPPORT INFORMATION

Bisley Workwear has established an extensive distributor network throughout Australia, New Zealand, Papua New Guinea and other international locations. Please be aware that Bisley Workwear does not sell products directly to consumers and will always refer you to our valued distributor network list which is also available on our website.

CUSTOMER SERVICE CONTACT INFORMATION

AUSTRALIA

P/ 1300 BISLEY (1300 247 539)
F/ (02) 9316 4790
E/ bisley@gazal.com.au

NEW ZEALAND

P/ 0800 142 722
F/ (09) 921 0093
E/ bisley@gazal.co.nz

WESTERN AUSTRALIA

P/ (08) 6350 7900
F/ (08) 9258 7828
E/ bisleywa@gazal.com.au

QUALITY GUARANTEE

Bisley Workwear garments are sourced, manufactured and tested by independent laboratories, to Australian Standards which ensure consistency of product and workmanship. Each Bisley Workwear garment is labelled with a barcode and identifying order numbers (to meet AS/NZS 4602.1:2011) so we can quickly trace the production processes used to manufacture your product, identify the issue and resolve it immediately.

This exemplary quality control process allows us to replace any garment which does not meet your quality expectations once you return it to us for inspection.

CORPORATE IDENTIFICATION

The Bisley Workwear Product team can help you develop a corporate identity that sets you apart from the rest. We can monogram, embroider, heat transfer or screen print your company logo onto almost any piece of Bisley Workwear clothing. Contact our Customer Service team or your local Sales Representative for further information.

Corporate identification may also entitle you to claim a tax deduction for your business. The Bisley Workwear Product team can provide you with information to ensure tax deductability on your wardrobe.

BACK ORDERS

Stock service goods will be kept on back order at the customer's request.

MINIMUM ORDERS

The minimum wholesale order value is AUD\$150.00 (NZ\$150.00), otherwise a surcharge of AUD\$15.00 (NZ\$15.00) will be automatically applied to your order.

CUSTOMER SERVICE HOURS

Sydney, Australia (8.15am - 5.00pm),
NZ (8.00am - 4.30pm), WA (8.00am - 4.00pm)

PRIORITY DELIVERY

For urgent deliveries, Bisley Workwear can provide a priority service where freight charges are calculated by size, weight and speed of service required. Any additional charges are indicated on your order confirmation.

RETURNING PRODUCT

For all distributor initiated returns (where the customer has made an ordering mistake), a claim must be made within seven (7) days from receipt of the goods. An AUD\$20.00 (NZ\$10.00) handling fee will apply. Goods will only be accepted if they are in their original packaging and condition, free of any markings and damage. The customer will be required to pay for the freight back to the Bisley Workwear warehouse from which the goods were dispatched (Sydney/ Perth or Auckland). The original invoice number must be supplied before any claim can be processed.

WE WILL NOT ACCEPT THE RETURN OF GOODS IF

- Goods are damaged in the washing machine or dryer due to care instructions having not been followed correctly
- Goods suffering from normal wear and tear
- Goods that have been shop soiled or have discoloured due to lengthy periods of time in the store
- Goods that are discontinued products
- Goods that have had a customer-approved value-add, including embroidery, printing or custom taping

WE WILL CONSIDER CLAIMS FOR

- Goods damaged or lost in transit
- Goods that are faulty or defective as a result of faulty workmanship or materials

A Returns Authorisation Number (R.A.N.) must be obtained by contacting the Bisley Workwear Customer Service team who will explain the full returns process. Any goods sent without a R.A.N. will be returned to the customer at their cost. Bisley Workwear will accept freight charges on returned goods provided the return has been duly authorised by a company representative and the goods are returned via the carrier nominated by Bisley Workwear.

www.bisleyworkwear.com.au



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